



WALWORTH®

Industrial de Válvulas, S.A. de C.V.
Av. de la Industria Lote 16 Fracc. Industrial el Trébol
Tepotzotlán, Estado de México C.P. 54600

(NUMERO) NUMBER:

V046155
29/02/2004

(FECHA) DATE:

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED
ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE
OF THE FOLLOWING STANDARDS:

CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PROBADO
DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS
EN UNO O MAS DE LOS SIGUIENTES ESTANDARES

- API 6D - PIPELINE VALVES - GATE, PLUG, BALL AND CHECK
- API 600 - STEEL GATE VALVES - FLANGED AND BUT-WELDING ENDS
- API 598 - VALVE INSPECTION AND TESTING
- API 599 - METAL PLUG VALVES - FLANGED AND WELDING ENDS
- ANSI B16.10 - FACE TO FACE AND END TO END DIMENSIONS OF VALVES
- ANSI B16.34 - VALVES - FLANGED, THREADED, AND WELDING ENDS
- MSS-SP61 - PRESSURE TESTING OF STEEL VALVES

PART. No.: 821077
(CODIGO)

DESCRIPTION: 4" FIG. 3275 F UT UCS, API TRIN No.8
(DESCRIPCION) CAST STEEL GLOBE VALVE (VALVULA GLOBO DE ACERO FUNDIDO)

VALVE WITH LOW EMISSION CONTROL

(VALVULA SUMINISTRADA CON CONTROL DE EMISIONES)
(FUGITIVAS A 50 PPM'S MAX)

PRESSURE TESTS (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK SEAT	SIDE (LADO)	
			1	2
HYDROSTATIC (PSI) (HIDROSTATICA)	450	450	315	N/A
PNEUMATIC (PSI) (NEUMATICA)			80	N/A

MECHANICAL TESTS (PROP. MECANICAS)

ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	CHEMICAL COMPOSITION (%) (COMPOSICION QUIMICA)											TENS	YIELD	ELG	RED	BHN
			C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	W	KPSI	KPSI	%	%	AVG
			CVN@	1ST	2ND	3RD	AVG											
BODY (CUERPO)	5453	A 216 UCS	0.200	0.800	0.028	0.027	0.490	0.025	0.028	0.095	0.037	0.004	74.67	43.50	27.0	54.0	148	
BONNET COVER (BONETE TAPA)	5454	A 216 UCS	0.210	0.870	0.021	0.017	0.420	0.017	0.031	0.090	0.061	0.004	72.50	42.77	30.0	59.0	147	
WEDGE DISK PLUG (DISCO)	242-04.	108 1018	0.172	0.442	0.008	0.018	0.228	0.096	0.099	0.020	0.146	0.000	0.00	0.00	0.0	0.0	0	

CERTIFIED BY: _____
QUALITY ASSURANCE
CERTIFICADO POR: ASEGURAMIENTO DE CALIDAD