



# WALWORTH®

Industrial de Válvulas, S.A. de C.V.  
Av. de la Industria Lote 16 Fracc. Industrial el Trébol  
Tepozotlán, Estado de México C.P. 54600

(NUMERO) NUMBER:

V04C152  
27/02/2004

(FECHA) DATE:

## QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED  
ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE  
OF THE FOLLOWING STANDARDS:

CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PROBADO  
DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS  
EN UNO O MAS DE LOS SIGUIENTES ESTANDARES

- API 6D - PIPELINE VALVES - GATE, PLUG, BALL AND CHECK
- API 600 - STEEL GATE VALVES - FLANGED AND BUT-WELDING ENDS
- API 598 - VALVE INSPECTION AND TESTING
- API 599 - METAL PLUG VALVES - FLANGED AND WELDING ENDS
- ANSI B16.10 - FACE TO FACE AND END TO END DIMENSIONS OF VALVES
- ANSI B16.34 - VALVES - FLANGED, THREADED, AND WELDING ENDS
- MSS-SP61 - PRESSURE TESTING OF STEEL VALVES

PART. No.: **021077**  
(CODIGO)

DESCRIPTION: **4" FTG. 5275 F UT WCB, API TRIM No.8**  
(DESCRIPCION) **CAST STEEL GLOBE VALVE (VALVULA GLOBO DE ACERO FUNDIDO)**

VALVE WITH LOW EMISSION CONTROL

(VALVULA SUMINISTRADA CON CONTROL DE EMISIONES)  
(FUGITIVAS A 50 PPM'S MAX)

PRESSURE TESTS (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK SEAT	SIDE (LADO)	
			1	2
HYDROSTATIC (PSI) (HIDROSTATICA)	450	450	315	N A
PNEUMATIC (PSI) (NEUMATICA)			30	N A

### CHEMICAL COMPOSITION (%) (COMPOSICION QUIMICA)

### MECHANICAL TESTS (PROP. MECANICAS)

ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	CHEMICAL COMPOSITION (%) (COMPOSICION QUIMICA)											MECHANICAL TESTS (PROP. MECANICAS)									
			C	Mn	P	S	SI	NI	Cr	Mo	Cu	V	W	TENS KPSI CVN@	YIELD KPSI 1ST	ELG % 2ND	RED % 3RD	BHN AVG					
BODY (CUERPO)	3452	A 216 WCB	0.220	0.860	0.021	0.018	0.450	0.026	0.034	0.000	0.047	0.004							75.40	44.95	24.0	45.0	148
BONNET COVER (BONETE TAPA)	3451	A 216 WCB	0.230	0.990	0.031	0.030	0.560	0.101	0.190	0.003	0.031	0.005							76.12	45.67	29.0	54.0	148
WEDGE DISK PLUG (DISCO)	242-04.	106 1018	0.172	0.662	0.008	0.018	0.228	0.096	0.099	0.020	0.146	0.000							0.00	0.00	0.0	0.0	0

CERTIFIED BY:

QUALITY ASSURANCE

CERTIFICADO POR: ASEGURAMIENTO DE CALIDAD