



# WALWORTH®

Industrial de Válvulas, S.A. de C.V.  
Av. de la Industria Lote 16 Fracc. Industrial el Trébol  
Tepotztlán, Estado de México C.P. 54600

(NUMERO) NUMBER:

V04C3610  
19/02/2004

(FECHA) DATE:

## QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED  
ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE  
OF THE FOLLOWING STANDARDS:

CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PROBADO  
DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS  
EN UNO O MAS DE LOS SIGUIENTES ESTANDARES

- API 6D - PIPELINE VALVES - GATE, PLUG, BALL AND CHECK
- API 600 - STEEL GATE VALVES - FLANGED AND BUT-WELDING ENDS
- API 598 - VALVE INSPECTION AND TESTING
- API 599 - METAL PLUG VALVES - FLANGED AND WELDING ENDS
- ANSI B16.10 - FACE TO FACE AND END TO END DIMENSIONS OF VALVES
- ANSI B16.34 - VALVES - FLANGED, THREADED, AND WELDING ENDS
- MSS-SP61 - PRESSURE TESTING OF STEEL VALVES

PART. No.: 00677J  
(CODIGO)

DESCRIPTION: 2 1/2" FIG. 5202 F UT WCB, API TRIM No.8  
(DESCRIPCION) CAST STEEL GATE VALVE (VALVULA COMPUERTA DE ACERO FUNDIDO)

VALVE WITH LOW EMISSION CONTROL

(VALVULA SUMINISTRADA CON CONTROL DE EMISIONES)  
(FUGITIVAS A 50 PPR'S MAX)

PRESSURE TESTS (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK SEAT	SIDE (LADO)	
			1	2
HYDROSTATIC (PSI) (HIDROSTATICA)	450	450	N A	N A
PNEUMATIC (PSI) (NEUMATICA)			80	80

### MECHANICAL TESTS (PROP. MECANICAS)

ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	CHEMICAL COMPOSITION (%) (COMPOSICION QUIMICA)										TENS	YIELD	ELG	RED	BHN
			C	Mn	P	S	SI	Ni	Cr	Mo	Cu	V	W	KPSI CVN@	KPSI 1ST	% 2ND	% 3RD
BODY (CUERPO)	4998	A 216 WCB	0.210	0.980	0.031	0.018	0.430	0.042	0.032	0.001	0.039	0.005	74.68	47.13	26.0	43.0	141
BONNET COVER (BONETE TAPA)	4996	A 216 WCB	0.190	0.850	0.025	0.025	0.440	0.050	0.060	0.010	0.030	0.000	72.79	44.66	32.0	53.0	1461
WEDGE DISK PLUG (DISCO)	D6235	217 CA15	0.130	0.780	0.040	0.026	0.850	0.130	12.720	0.018	0.025	0.003	102.51	68.44	26.0	43.0	270

CERTIFIED BY:

QUALITY ASSURANCE

CERTIFICADO POR: ASEGURAMIENTO DE CALIDAD