



Industrial de Válvulas, S.A. de C.V.

Av. Industria 16,
Fraccionamiento Industrial El Trébol
Tepotzotlán, Edo. de México, 54600.

SERIAL NUMBER:

V036176

DATE:

31 JAN 03

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED
ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE
OF THE FOLLOWING STANDARDS:

- API 6D - PIPELINE VALVES - GATE, PLUG, BALL AND CHECK
- API 600 - STEEL GATE VALVES - FLANGED AND BUTT-WELDING ENDS
- API 598 - VALVE INSPECTION AND TESTING
- API 599 - METAL PLUG VALVES - FLANGED AND WELDING ENDS
- ANSI B16.10 - FACE TO FACE AND END TO END DIMENSIONS OF VALVES
- ANSI B16.34 - VALVES - FLANGED, THREADED, AND WELDING ENDS
- MSS-SP61 - PRESSURE TESTING OF STEEL VALVES

PART. No.: 85045P

DESCRIPTION: 2.5" FIG. 5275 F UT WCB, API TRIM No. 8
VALV. GLOBO DE ACERO FUND.

VALVULA SUMINISTRADA CON CONTROL DE EMISIONES
FUGITIVAS A 50 PPM'S MAX

PRESSURE TESTS	SHELL	BACK SEAT	1ST SIDE	2ND SIDE
HYDROSTATIC (PSI)	450	450	315	N A
PNEUMATIC (PSI)			80	N A

ITEM	HEAT No.	MATERIAL (ASTM)	CHEMICAL COMPOSITION (%)										MECHANICAL TESTS					
			C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	W	TENS	YIELD	ELG	RED	BHN
			KPSI	KPSI	%	%												
CUERPO	874A048	A 216 WCB	0.190	0.840	0.016	0.012	0.400	0.080	0.140	0.050	0.037	0.002	74.12	42.67	31.0	59.0	156	
BONETE-TAPA	02V45A	A 216 WCB	0.190	0.840	0.020	0.016	0.420	0.070	0.200	0.040	0.037	0.003	74.12	44.92	31.0	61.0	156	
CUNA-DISCO-TAPON	1207-02	A 276 410	0.120	0.640	0.020	0.011	0.510	0.220	12.250				103.27	72.23	22.0	53.0	200	

CERTIFIED BY:

 QUALITY ASSURANCE