



# WALWORTH®

Industrial de Válvulas, S.A. de C.V.  
Av. de la Industria Lote 16 Fracc. Industrial el Trébol  
Tepetzotlán, Estado de México C.P. 54600

(NUMERO) NUMBER:  
(FECHA) DATE:

V03C4963  
23 MAY 03

## QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED  
ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE  
OF THE FOLLOWING STANDARDS:

CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PROBADO  
DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS  
EN UNO O MAS DE LOS SIGUIENTES ESTANDARES

- API 6D - PIPELINE VALVES - GATE, PLUG, BALL AND CHECK
- API 600 - STEEL GATE VALVES - FLANGED AND BUT-WELDING ENDS
- API 598 - VALVE INSPECTION AND TESTING
- API 599 - METAL PLUG VALVES - FLANGED AND WELDING ENDS
- ANSI B16.10 - FACE TO FACE AND END TO END DIMENSIONS OF VALVES
- ANSI B16.34 - VALVES - FLANGED, THREADED, AND WELDING ENDS
- MSS-SP61 - PRESSURE TESTING OF STEEL VALVES

PART. No.: 25786P  
(CODIGO)

DESCRIPTION: 4" FIG. 5202 F UT WCB, API TRIN No. 8  
(DESCRIPCION) VALV. COMP. DE ACERO FUND.

VALVULA SUMINISTRADA CON CONTROL DE ERISIONES  
FUGITIVAS A 50 PPM'S MAX

PRESSURE TESTS (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK SEAT	SIDE (LADO)	
			1	2
HYDROSTATIC (PSI) (HIDROSTATICA)	450	450	N A	N A
PNEUMATIC (PSI) (NEUMATICA)			80	80

ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	CHEMICAL COMPOSITION (%) (COMPOSICION QUIMICA)											MECHANICAL TESTS (PROP. MECANICAS)				
			C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	W	TENS KPSI CVN@	YIELD KPSI 1ST	ELG %	RED %	BHN AVG
			2ND	3RD	AVG													
CUERPO	E2830	A 216 WCB	0.220	0.850	0.023	0.020	0.530	0.018	0.031	0.012	0.034	0.002	77.74	50.32	28.0	56.0	142	
BONETE-TAPA	E3034	A 216 WCB	0.220	0.810	0.038	0.026	0.410	0.015	0.020	0.014	0.040	0.002	77.30	50.18	28.0	56.0	147	
CUNA-DISCO-TAPON	C2864	A 217 CA15	0.110	0.810	0.020	0.020	0.860	0.460	12.900	0.310			105.15	76.72	22.0	35.0	262	

CERTIFIED BY:

QUALITY ASSURANCE

CERTIFICADO POR: ASEGURAMIENTO DE CALIDAD