



Industrial de Válvulas, S.A. de C.V.

Av. Industria 16,
Fraccionamiento Industrial El Trébol
Tepetzotlán, Edo. de México, 54600.

SERIAL NUMBER:

V02R1265

DATE:

23 MAY 02

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED
ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE
OF THE FOLLOWING STANDARDS:

- API 6D - PIPELINE VALVES - GATE, PLUG, BALL AND CHECK
- API 600 - STEEL GATE VALVES - FLANGED AND BUTT-WELDING ENDS
- API 598 - VALVE INSPECTION AND TESTING
- API 599 - METAL PLUG VALVES - FLANGED AND WELDING ENDS
- ANSI B16.10 - FACE TO FACE AND END TO END DIMENSIONS OF VALVES
- ANSI B16.34 - VALVES - FLANGED, THREADED, AND WELDING ENDS
- MSS-SP61 - PRESSURE TESTING OF STEEL VALVES

PART. No.: 75711P

DESCRIPTION: 3" FIG. 5341 F UT WCB, API TRIN No. 8
CAST STEEL SWING CHECK VALVE

SPECIFICATION 82000

PRESSURE TESTS	SHELL	BACK SEAT	1ST SIDE	2ND SIDE
HYDROSTATIC (PSI)	450	N A	N A	315
PNEUMATIC (PSI)			N A	N A

ITEM	HEAT No.	MATERIAL (ASTM)	CHEMICAL COMPOSITION (%)											MECHANICAL TESTS				
			C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	W	TENS	YIELD	ELG	RED	BHN
			KPSI CVN@	KPSI 1ST	% 2ND	% 3RD	AVG											
BODY	3067A102	A 216 WCB	0.220	0.860	0.014	0.011	0.510	0.050	0.100	0.020	0.025	0.002	77.49	46.04	26.0	54.0	156	
BONNET-COVER	3024A089	A 216 WCB	0.210	0.960	0.020	0.014	0.570	0.130	0.210	0.040	0.035	0.002	83.10	49.41	25.0	48.0	163	
WEDGE-DISC-PLUG	180-02	A 276 410	0.121	0.924	0.020	0.004	0.734	0.237	12.700	0.038			97.00	75.00	35.0	50.0	207	

CERTIFIED BY:

Jorge Soto
QUALITY ASSURANCE