WALWORTH®

Industrial de Válvulas, S.A. de C.V.
Av. de la Industria Lote 16 Fracc. Industrial el Trébol
Tepotzotlán, Estado de México C.P. 54600

(NUMERO) **NUMBER:** V02G1377
(FECHA) **DATE:** 31 MAR 03

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE
ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARS:

CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PROBADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES

API 6D	- PIPELINE VALVES - GATE, PLUG, BALL AND CHECK
API 600	- STEEL GATE VALVES - FLANGED AND BUT-WELDING ENDS
API 598	- VALVE INSPECTION AND TESTING
API 599	- METAL PLUG VALVES - FLANGED AND WELDING ENDS
ANSI B16 .10	- FACE TO FACE AND END TO END DIMENSIONS OF VALVES
ANSI B16 .34	- VALVES - FLANGED, THREADED, AND WELDING ENDS
MSS-SP61	- PRESSURE TESTING OF STEEL VALVES

PART. No.: (CODIGO) 82609P

DESCRIPTION: (DESCRIPCION) 4" FIG. 5275 F UT WCB, API TRIM No. 8
VALV. GLOBO DE ACERO FUND.

VALVULA SUMINISTRADA CON CONTROL DE EMISIONES FUGITIVAS A 50 PPM'S MAX

PRESSURE TESTS (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK SEAT	SIDE (LADO) 1	SIDE (LADO) 2
HYDROSTATIC (PSI) (HIDROSTATICA)	450	450	315	N A
PNEUMATIC (PSI) (NEUMATICA)			80	N A

ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	W	MECHANICAL TESTS (PROP. MECANICAS) TENS KPSI CVN@	YIELD KPSI 1ST	ELG % 2ND	RED % 3RD	BHN AVG
		CHEMICAL COMPOSITION (%) (COMPOSICION QUIMICA)																
CUERPO	2937A083	A 216 WCB	0.210	0.890	0.019	0.012	0.330	0.110	0.180	0.040	0.055	0.003		75.24	44.92	31.0	56.0	156
BONETE-TAPA	2E67A	A 216 WCB	0.210	0.800	0.014	0.014	0.490	0.080	0.160	0.040	0.061	0.002		75.24	44.92	27.0	56.0	156
CUNA-DISCO-TAPON	399-02	A 276 410	0.134	0.826	0.020	0.022	0.759	0.256	12.910	0.037	0.058			100.00	75.00	35.0	50.0	217

CERTIFIED BY:
CERTIFICADO POR:
QUALITY ASSURANCE
ASEGURAMIENTO DE CALIDAD

FAC10-21 REV "1"