



Industrial de Válvulas, S.A. de C.V.
 Av. de la Industria Lote 16 Fracc. Industrial El Trébol
 Tepotzotlán, Estado de México. C.P. 54600

(NUMERO) NUMBER:
 (FECHA) DATE:

78672003
 31 MAR 2003

**QUALITY ASSURANCE (ASEGURAMIENTO DE CALIDAD)
 CERTIFICATE OF COMPLIANCE (CERTIFICADO DE CUMPLIMIENTO)**

**WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED
 ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE
 OF THE FOLLOWING STANDARDS:**

**CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PROBADO
 DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS
 EN UNO O MAS DE LOS SIGUIENTES STANDARES:**

- ANSI B16.11 - FORGED FITTINGS, SOCKET - WELDING AND THREADED**
- API 602 - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS**
- API 598 - VALVE INSPECTION AND TESTING**
- ANSI B16.10 - FACE TO FACE AND END TO END DIMENSIONS OF VALVES**
- ANSI B16.34 - VALVES - FLANGED, THREADED, AND WELDING ENDS**
- MSS-SP61 - PRESSURE TESTING OF STEEL VALVES**

PART. No.: 68054
 (CODIGO)

DESCRIPTION: 0.75" FIG. 5540S UT A105, API TRIM No. 8
 (DESCRIPCION) **FORGED STEEL PISTON CHECK VALVE**

**VALVULA SUMINISTRADA CON CONTROL DE EMISIONES
 FUGITIVAS A 30 PPM'S MAX**

PRESSURE TESTS (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK SEAT	SIDE (LADO)	
			1	2
HYDROSTATIC (PSI) (HIDROSTATICA)	2970	N A	N A	2175
PNEUMATIC (PSI) (NEUMATICA)			N A	N A

INVOICE : 41771 ITEM : 02

ITEM PARTE	HEAT No. COLADA	MATERIAL (ASTM)	CHEMICAL COMPOSITION (%) (COMPOSICION QUIMICA)												MECH. TESTS (PROP. MECANICAS)				
															TENS	YIELD	ELG	RED	BHN
			C	Mn	P	S	SI	NI	Cr	Mo	Cu	V	Cb	N	KPSI CVN@	KPSI 1ST	% 2ND	% 3RD	AVG
BODY	CB	A105	0.18	0.88	0.010	0.010	0.20	0.000	0.000	0.000	0.000	0.000	0.000	0.000	82.65	53.37	32.8	59.1	163
																		0.0	
YOKE	BJ	A105	0.23	0.95	0.005	0.006	0.25	0.040	0.030	0.000	0.100	0.004	0.000		73.67	37.90	62.5	31.0	154
																		0.0	
YOKE	DU	A105	0.20	0.86	0.014	0.013	0.20	0.100	0.060	0.010	0.160	0.000	0.000	0.000	71.36	46.03	24.6	51.2	143
																		0.0	
YOKE	EA	A105	0.19	0.78	0.012	0.029	0.24	0.100	0.110	0.017	0.080	0.003	0.000	0.000	79.17	57.55	27.0	53.0	137
																		0.0	
YOKE	EH	A105	0.19	0.76	0.008	0.004	0.19	0.090	0.100	0.019	0.280	0.001	0.000	0.000	70.67	47.33	35.5	65.0	148
																		0.0	
YOKE	HK	A105	0.20	1.05	0.007	0.031	0.26	0.130	0.070	0.034	0.280	0.002	0.015	0.000	82.44	52.35	32.0	46.5	165
																		0.0	
YOKE	KL	A105	0.29	0.69	0.011	0.028	0.27	0.170	0.120	0.000	0.000	0.000	0.000	0.000	71.43	50.86	33.0	58.1	187
																		0.0	
YOKE	AS	A105	0.17	0.90	0.012	0.020	0.19	0.060	0.110	0.020	0.160	0.001	0.000	0.000	75.72	45.11	29.2	59.7	152
																		0.0	

Jorge Soto

CERTIFIED BY:

QUALITY ASSURANCE

CERTIFICADO POR:

ASEGURAMIENTO DE CALIDAD