



WALWORTH®

Industrial de Válvulas, S.A. de C.V.
 Av. de la Industria Lote 16 Fracc. Industrial el Trébol
 Tepetzotlán, Estado de México C.P. 54600

(NUMERO) NUMBER:

2836/2003
 30/11/2003

(FECHA) DATE:

**QUALITY ASSURANCE (ASEGURAMIENTO DE CALIDAD)
 CERTIFICATE OF COMPLIANCE (CERTIFICADO DE CUMPLIMIENTO)**
 WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED
 ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE
 OF THE FOLLOWING STANDARDS:

CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PROBADO
 DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS
 EN UNO O MAS DE LOS SIGUIENTES ESTANDARES

- ANSI B16.11 - FORGED FITTINGS, SOCKET - WELDING AND THREADED
- API 602 - COMPACT STEEL GATE VALES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS
- API 598 - VALVE INSPECTION AND TESTING
- ANSI B16.10 - FACE TO FACE AND END TO END DIMENSIONS OF VALVES
- ANSI B16.34 - VALVES - FLANGED, THREADED, AND WELDING ENDS
- MSS-SP61 - PRESSURE TESTING OF STEEL VALVES

PART. No.: 68068
 (CODIGO)

DESCRIPTION: 1 1/2" FIG. 5540 5W UT A105, API TRIM No.8
 (DESCRIPCION) FORGED STEEL PISTON CHECK VALVE (VALVULA RETENCION TIPO PISTON DE ACERO FORJADO)

VALVE WITH LOW EMISSION CONTROL

(VALVULA SUMINISTRADA CON CONTROL DE EMISIONES)
 (FUGITIVAS A 50 PPM'S MAX)

PRESSURE TESTS (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK SEAT	SIDE (LADO)	
			1	2
HYDROSTATIC (PSI) (HIDROSTATICA)	2970	N A	N A	2175
PNEUMATIC (PSI) (NEUMATICA)			N A	N A

INVOICE 45511 ITEM 03 QTY 5
 (FACTURA) (PARTIDA) (CANTIDAD)

ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	CHEMICAL COMPOSITION (%) (COMPOSICION QUIMICA)											MECHANICAL TESTS (PROP MECANICAS)								
														TENS	YIELD	ELG	RED	BHN				
			C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	Cb	N	KPSI CVN@	KPSI 1ST	% 2ND	% 3RD	AVG			
BODY (CUERPO)	57956	A105N	0.190	1.000	0.007	0.040	0.200	0.110	0.150	0.034	0.280	0.002						76.40	49.90	39.1	67.7	146
BODY (CUERPO)	57797	A105N	0.180	0.990	0.008	0.021	0.240	0.020	0.040	0.010	0.090	0.023						72.50	50.70	28.6	64.7	146
YOKE (YUGO)	57946	A 105N	0.190	0.940	0.007	0.260	0.025	0.080	0.080	0.028	0.260	0.004						75.70	46.80	30.6	62.0	179

CERTIFIED BY:


 QUALITY ASSURANCE

CERTIFICADO POR: ASEGURAMIENTO DE CALIDAD