



WALWORTH®

Industrial de Válvulas, S.A. de C.V.
Av. de la Industria Lote 16 Fracc. Industrial el Trébol
Tepotzotlán, Estado de México C.P. 54600

(NUMERO) NUMBER:

VD6C3284
19/05/2006

(FECHA) DATE:

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED
ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE
OF THE FOLLOWING STANDARDS:

CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PROBADO
DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS
EN UNO O MAS DE LOS SIGUIENTES ESTANDARES

- API 6D - PIPELINE VALVES - GATE, PLUG, BALL AND CHECK
- API 600 - STEEL GATE VALVES - FLANGED AND BUT-WELDING ENDS
- API 598 - VALVE INSPECTION AND TESTING
- API 599 - METAL PLUG VALVES - FLANGED AND WELDING ENDS
- ANSI B16.10 - FACE TO FACE AND END TO END DIMENSIONS OF VALVES
- ANSI B16.34 - VALVES - FLANGED, THREADED, AND WELDING ENDS
- MSS-SP61 - PRESSURE TESTING OF STEEL VALVES

PART. No.: 01108K
(CODIGO)

DESCRIPTION: 12" FIG. 5202 F UT WCB, API TRIM No.8
(DESCRIPCION) CAST STEEL GATE VALVE (VALVULA COMPUERTA DE ACERO FUNDIDO)
VALVE WITH LOW EMISSION CONTROL

(VALVULA SUMINISTRADA CON CONTROL DE EMISIONES)
(FUGITIVAS A 50 PPM'S MAX)
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PRESSURE TESTS (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK SEAT	SIDE (LADO)	
			1	2
HYDROSTATIC (PSI) (HIDROSTATICA)	450	450	315	315
PNEUMATIC (PSI) (NEUMATICA)			80	80

ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	CHEMICAL COMPOSITION (%) (COMPOSICION QUIMICA)											MECHANICAL TESTS (PROP. MECANICAS)								
			C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	W	TENS KPSI CVN@	YIELD KPSI 1ST	ELG % 2ND	RED % 3RD	BHN AVG				
BODY (CUERPO)	WH60299	A 216 WCB	0.197	0.896	0.025	0.021	0.429	0.009	0.035	0.005	0.037	0.005						75.25	45.96	26.0	51.0	169
BONNET COVER (BONETE TAPA)	WH13136	A 216 WCB	0.205	0.931	0.025	0.025	0.419	0.035	0.053	0.024	0.020	0.003						74.24	44.66	26.0	45.0	164
WEDGE DISK PLUG (DISCO)	WH12612	A-216/WCB	0.197	0.982	0.027	0.020	0.524	0.007	0.051	0.006	0.021	0.006						74.67	44.22	23.0	48.0	155
			Normalized to 920.00 °C.. Cooled in air. (Normalizado a 920.00 °C.. Enfriado en aire.)																			

CERTIFIED BY: 
QUALITY ASSURANCE
CERTIFICADO POR: ASEGURAMIENTO DE CALIDAD