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CERTIFICADO DE TUBERIA

PIPE CERTIFICATE

040368

O.T. (order no.) 33256	DIAMETRO (outside diam.) 10.750"	ESPESOR (thickness) 0.365"	GRADO (grade) X42/B/A53B	ESPECIFICACION (specification) API 5L ED. 42/ASTM	PROCESO (process) ERW	PEDIDO (contract) 100000317	CLIENTE(customer): PLESA ANAHUAC Y CIAS. S.A. DE C.V.	DIRECCION(address): AV. VALLE DE LAS ALAMEDAS # 66 O COL. SAN FCO. CHILPAN TULITLAN. EDO DE MEXICO C.P. 54940.	PREPARACION (preparation order) B-088-2004	PROVEEDOR (supplier) AHMSA	FECHA (date) 6/07/04
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TUBO (pipe)	COLADA (heat)	T L P O C E	PRUEBA DE TENSION (tensile test)			PRUEBA DE IMPACTO (impact test)			DWT	GRAIN SIZE	ANALISIS QUIMICO / chemical analysis (%)																			
			UNIDADES (units)	ORIENTACION (T.S.)	TAMANO (size)	% EL. YNFS	ENERGY (ft-lb)	TAMANO (size)			SHEAR AREA	SHEAR AREA	T L P O C E	C	Mn	P	S	SI	Al	Cu	Cr	Ni	Mo	TI	Nb	B	V	N	AIS	Ca
22	234184	H 7 6	UNIDADES (units)	ORIENTACION (T.S.)	TAMANO (size)	% EL. YNFS	ENERGY (ft-lb)	TAMANO (size)	SHEAR AREA	SHEAR AREA	T L P O C E	C	Mn	P	S	SI	Al	Cu	Cr	Ni	Mo	TI	Nb	B	V	N	AIS	Ca	PCM	CE
			78293	1	3		1	1.1	1	2																				
			49025	1	3		1	1.1	1	2																				
			63840	1	3		1	1.1	1	2																				
			64615	1	3		1	1.1	1	2																				
			49571	1	3		1	1.1	1	2																				
			62502	1	3		1	1.1	1	2																				
			73634	1	3		1	1.1	1	2																				
			61804	1	3		1	1.1	1	2																				
			47637	1	3		1	1.1	1	2																				
			61804	1	3		1	1.1	1	2																				
			74673	1	3		1	1.1	1	2																				
			70875	1	3		1	1.1	1	2																				
			37	1	3		1	1.1	1	2																				
			0.65	1	3		1	1.1	1	2																				
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