

CERTIFIED MATERIAL TEST REPORT

Trinity Fitting Group Inc.
Hackney * Ladish * Flo-Bend

P.O. Box 568887 - 2525 Stemmons Freeway - Dallas, TX 75356 - 8887
Phone: (214) 589-8177 Fax: (214) 589-8892

BPCS

Order Number: 6535 (268239-001) DOC #00133317 03/07/29 Date: 07/30/03

Sold to: TUBOS CONEXIONES Y TANQUES	Ship to: TUBOS CONEXIONES Y TANQUES 001
VALLE DE LAS ALAMEDAS NO 66 B	C/O SPECIALIST IN TRANSIT FWR
SAN FRANCISCO CHILPAN	1801 MARKLEY - MODERN IND PARK
TULTITLAN EOO DE 54940	LAREDO TX 78041

Heat Code	Quantity	Description / Specifications
EL02XC	1	24 XH TEE WPBW A/SA 234 - 01 WPBW A516-70 117/A2B162 NORM. 1650 NACE MR0175
EG02VJ	10	8 XH CAP A/SA 234 - 01 WPB A516-70 138/5G7728 NORM. 1650 NACE MR0175

Chemical Analysis

Heat Code	Test	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al
EL02XC	M	.220	.980	.014	.007	.210	.210	.100	.090	.030	.0310
EG02VJ	M	.210	1.060	.021	.007	.290	.030	.020	.040	< .010	.0300

Chemical Analysis (cont.)

Heat Code	N	V	B	Ti	Cb	Sn	W	Pb	Co	CE
EL02XC	< .010	<.0005	.0300	<.010	.012	.003	<.001	<.050	.429	
EG02VJ	< .010	<.0005	<.0100	<.010	.003	<.002	<.001	<.050	.401	

Physical Properties

Heat Code	Tensile KSI	Type	Thickness	Yield KSI	% Elong. (4D)	% RA	Hardness HB
EL02XC	79.5	T		49.7	36.0	63.0	152
EG02VJ	80.6	T		52.5	34.0	59.0	149

Charpy Results

Heat Code	Size x 10mm	Type	Temp. (F)	Foot Pounds	Later. Expansion	% Shear
EL02XC						
EG02VJ						

Test: M=Mill Product

Type: T=Transverse

We certify that the material herein described has been manufactured, heat treated, sampled, tested, and inspected in accordance with the above standards and specifications and satisfies those requirements. We certify these flanges and fittings capable of passing a hydrostatic test compatible with their rating. The above figures are correct as contained in the records of the Company. This information has been electronically transmitted to our customer.
/S/ Glinda LaFleur

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Heat Code: EL02XC

WELDS RADIOGRAPHICALLY INSPECTED AND ACCEPTED PER
ASME SEC VIII PARA UW-51
WELD #