

Werks-Nr. Works-No. No de l'usine	A08 4149622	Zeugnis-Nr. Certificate-No. No de certificat	A03 6753393001	Sendungs-Nr. Shipment-No. No de envoi	Seite-Nr. Page-No. Page-No.	1					
thyssenkrupp Steel Europe AG · 47161 Duisburg A01			BESCHEINIGUNG ÜBER MATERIALPRÜFUNGEN DOCUMENT ON MATERIAL TESTS DOCUMENT DE CONTROL DES MATERIAUX		EN 10204 EN 10204 EN 10204						
A06 SALZGITTER MANNESMANN INTERNATIONAL SCHWANNSTR. 12 D 40476 DÜSSELDORF			A02 INSPECTION CERTIFICATE 3.1								
Bestell-Nr. Order-No. No de commande	704/17768	15.08.2016 0203 52 23279 0203 52 25594 abnahme_zeugnisse.stahl@thyssenkrupp.com		2d							
A07.1-A07.5											
Werkstoff ; Quality ; Matériau / Lieferbedingungen ; Specification ; Conditions de livraison B02/B03 CS TYPE B / ASTM A1008 - 07.2015											
Kennzeichnung: MATERIAL, HEAT-NO., MANUFACTURING/SAMPLE-NO. Marking: Marque: B06					Zeichen des Lieferwerkes: Supplier's mark: Marque d'usine: TKS						
A04											
B01 TYPE OF PRODUCT / SURFACE STRIP; COLD-ROLLED STRIP; LIGHTLY OILED / SURFACE QUALITY: A;											
ITEM	B09 x B10 x B11 DIMENSIONS	B08 NUMBER PIECES	B13 WEIGHT NET	B13 WEIGHT GROSS							
005	0,91 x 914,0 [mm]	* 1 ** 1	kg 6.820	kg 6.871							
LIST OF MATERIAL IDENTIS											
ITEM	B07 BUNDLE	C00 SAMPLE NO.	B07 HEAT NO.	B08 NUMBER PIECES	B13 WEIGHT NET	B13 WEIGHT GROSS					
005	B575100200	B575100000	058204	1	kg 6.820	kg 6.871					
CHEMICAL COMPOSITION OF THE HEAT IN % C71-C99											
B07 HEAT NO.	C	SI	MN	P	S	AL	B	CR	CU	MO	N
058204	0,032	0,015	0,230	0,013	0,0050	0,054	0,0002	0,031	0,020	0,002	0,0042
058204	NB	NI	TI	V							
	0,001	0,018	0,001	0,001							
C70 HEAT PROCESS OXYGEN STEEL											
TENSILE TEST (ASTM E8)											
B07 HEAT- NO.	C00 SAMPLE NO.	C02 POSIT	C03 TEST TEMP °C	C10 TYPE	C11 R MPa	C12 R MPa	C13 Lo mm	C13 A %			
058204	B575100000	L	+20	A	191	RP02	332	50	43		

Werks-Nr.
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No de l'usine

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Seite-Nr.
Page-No.
Page-No. 2

R O U G H N E S S (DIN EN 10049 / 2,5 MM CUT OFF)

B07 HEAT- NO.	C00 SAMPLE NO.	C02 POSIT	RA µm
058204	B575100000	Q	1,4

L E G E N D S

TYPE TENSILE TEST	POSIT
A = FLAT TENSILE TEST (ASTM "STANDARD SHEET-TYPE")	L = LONG.
	Q = TRANS.

Z02

ABNAHMEBEAUFTRAGTER DES HERSTELLERS
THE MANUFACTURER'S AUTHORIZED INSPECTION REPRESENTATIVE
LE REPRÉSENTANT AUTORISÉ DU CONTRÔLEUR DU PRODUCTEUR



Z03 Finger (Leiter Abnahme)



Z03 Sartoris (Fachkoordinator Abnahme)