

Werks-Nr. Works-No. No de l'usine	A08 4154261	Zeugnis-Nr. Certificate-No. No de certificat	A03 6753289001	Sendungs-Nr. Shipment-No. No de envoi	Seite-Nr. Page-No. Page-No.	1
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thyssenkrupp Steel Europe AG · 47161 Duisburg A01	BESCHEINIGUNG ÜBER MATERIALPRÜFUNGEN DOCUMENT ON MATERIAL TESTS DOCUMENT DE CONTROL DES MATERIAUX A02 INSPECTION CERTIFICATE 3.1	EN 10204 EN 10204 EN 10204
A06 SALZGITTER MANNESMANN INTERNATIONAL SCHWANNSTR. 12 D 40476 DÜSSELDORF		

Bestell-Nr. Order-No. No de commande	704/17768 - LOT 2	15.08.2016	2d
A07.1-A07.5		0203 52 23279 0203 52 25594	
		abnahme_zeugnisse.stahl@thyssenkrupp.com	

stoff ; Quality ; Matériau / Lieferbedingungen ; Specification ; Conditions de livraison B02/B03
 CS TYPE B / ASTM A1008 - 07.2015

Kennzeichnung: MATERIAL, HEAT-NO., MANUFACTURING/SAMPLE-NO.
 Marking:
 Marque: B06
 Zeichen des Lieferwerkes: TKS
 Supplier's mark:
 Marque d'usine: A04

B01
TYPE OF PRODUCT / SURFACE
 STRIP; COLD-ROLLED STRIP; LIGHTLY OILED / SURFACE QUALITY: A;

ITEM	B09 x B10 x B11 DIMENSIONS	B08 NUMBER PIECES	B13 WEIGHT NET	B13 WEIGHT GROSS
005	0,91 x 914,0 [mm]	* 2	15.560 kg	15.662 kg
		** 2	15.560	15.662

LIST OF MATERIAL IDENTIS

ITEM	B07 BUNDLE	C00 SAMPLE NO.	B07 HEAT NO.	B08 NUMBER PIECES	B13 WEIGHT NET	B13 WEIGHT GROSS
005	B592400100	B592400000	058204	1	7.720 kg	7.771 kg
005	B592400200	B592400000	058204	1	7.840	7.891

CHEMICAL COMPOSITION OF THE HEAT IN % C71-C99

B07 HEAT NO.	C	SI	MN	P	S	AL	B	CR	CU	MO	N
058204	0,032	0,015	0,230	0,013	0,0050	0,054	0,0002	0,031	0,020	0,002	0,0042
058204	NB 0,001	NI 0,018	TI 0,001	V 0,001							

C70 HEAT PROCESS OXYGEN STEEL

Werks-Nr.
Works-No.
No de l'usine

A08
4154261

Zeugnis-Nr.
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No de certificat

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Seite-Nr.
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Page-No. 2

T E N S I L E T E S T (ASTM E8)

B07 HEAT- NO.	C00 SAMPLE NO.	C02 POSIT	C03 TEST TEMP °C	C10 TYPE	C11 R	R Art	C12 Rm MPa	Lo mm	C13 A %
058204	B592400000	L	+20	A	194	RP02	325	50	44

R O U G H N E S S (DIN EN 10049 / 2,5 MM CUT OFF)

B07 HEAT- NO.	C00 SAMPLE NO.	C02 POSIT	RA µm
058204	B592400000	Q	1,7

L E G E N D S

TYPE TENSILE TEST
A = FLAT TENSILE TEST (ASTM "STANDARD SHEET-TYPE")

POSIT
L = LONG.
Q = TRANS.

Z02

ABNAHMEBEAUFTRAGTER DES HERSTELLERS
THE MANUFACTURER'S AUTHORIZED INSPECTION REPRESENTATIVE
LE REPRÉSENTANT AUTORISÉ DU CONTRÔLEUR DU PRODUCTEUR

Finger

Sartoris

Z03 Finger (Leiter Abnahme)

Z03 Sartoris (Fachkoordinator Abnahme)

