

Werks-Nr. Works-No. No de l'usine	A08 4154261	Zeugnis-Nr. Certificate-No. No de certifiacal	A03 6750567001	Sendungs-Nr. Shipment-No. No de envoi	Seite-Nr. Page-No. Page-No.	1
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thyssenkrupp Steel Europe AG · 47161 Duisburg A01	BESCHEINIGUNG ÜBER MATERIALPRÜFUNGEN DOCUMENT ON MATERIAL TESTS DOCUMENT DE CONTROL DES MATERIAUX	EN 10204 EN 10204 EN 10204
A06 SALZGITTER MANNESMANN INTERNATIONAL SCHWANNSTR. 12 D 40476 DÜSSELDORF		

Bestell-Nr. Order-No. No de commande	704/17768 - LOT 2	08.08.2016 0203 52 23279 0203 52 25594 abnahme_zeugnisse.stahl@thyssenkrupp.com	2d
A07.1-A07.5			

stoff ; Quality ; Matériau / Lieferbedingungen ; Specification ; Conditions de livraison B02/B03
 CS TYPE B / ASTM A1008 - 07.2015

Kennzeichnung: MATERIAL, HEAT-NO., MANUFACTURING/SAMPLE-NO.
 Marking: B06
 Marque: B06
 Zeichen des Lieferwerkes: TKS
 Supplier's mark: TKS
 Marque d'usine: A04

B01 TYPE OF PRODUCT / SURFACE STRIP; COLD-ROLLED STRIP; LIGHTLY OILED / SURFACE QUALITY: A;												
ITEM	B09 x DIMENSIONS	B10 x	B11	B08 NUMBER PIECES	B13 WEIGHT NET	B13 WEIGHT GROSS						
012	1,21 x 1219,0 [mm]			* 1 ** 1	kg 7.620 7.620	kg 7.660 7.660						
LIST OF MATERIAL IDENTIS												
ITEM	B07 BUNDLE	C00 SAMPLE NO.	B07 HEAT NO.	B08 NUMBER PIECES	B13 WEIGHT NET	B13 WEIGHT GROSS						
012	C275532	153833E	788912	1	kg 7.620	kg 7.660						
CHEMICAL COMPOSITION OF THE HEAT IN % C71-C99												
B07 HEAT NO. C SI MN P S AL B CR CU MO N 788912 0,042 0,021 0,230 0,006 0,0018 0,025 0,0001 0,034 0,019 0,003 0,0062 NB NI TI V 788912 0,001 0,024 0,003 0,001												
C70 HEAT PROCESS OXYGEN STEEL												
TENSILE TEST (ASTM E8)												
B07 HEAT- NO.	C00 SAMPLE NO.	C02 POSIT	C03 TEST TEMP °C	C10 TYPE	C11 R MPa	R Art	C12 Rm MPa	Lo mm	C13 A %			
788912	153833E	L	+20	A	192	RP02	321	50	45			

Werks-Nr.
Works-No.
No de l'usine

A08
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Page-No.
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R O U G H N E S S (DIN EN 10049 / 2,5 MM CUT OFF)

B07 HEAT- NO.	C00 SAMPLE NO.	C02 POSIT	RA µm
788912	153833E	Q	1,1

L E G E N D S

TYPE TENSILE TEST
A = FLAT TENSILE TEST (ASTM "STANDARD SHEET-TYPE")
POSIT
L = LONG.
Q = TRANS.

Z02

ABNAHMEBEAUFTRAGTER DES HERSTELLERS
THE MANUFACTURER'S AUTHORIZED INSPECTION REPRESENTATIVE
LE REPRÉSENTANT AUTORISÉ DU CONTRÔLEUR DU PRODUCTEUR



Z03 Finger (Leiter Abnahme)



Z03 Sartoris (Fachkoordinator Abnahme)