

Werks-Nr. Works-No. No de l'usine	A08 <b>4149622</b>	Zeugnis-Nr. Certificate-No. No de certificat	A03 <b>6750562001</b>	Sendungs-Nr. Shipment-No. No de envoi	Seite-Nr. Page-No. Page-No.	<b>1</b>
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thyssenkrupp Steel Europe AG · 47161 Duisburg A01	<b>BESCHEINIGUNG ÜBER MATERIALPRÜFUNGEN</b> <b>DOCUMENT ON MATERIAL TESTS</b> <b>DOCUMENT DE CONTROL DES MATERIAUX</b>	<b>EN 10204</b> <b>EN 10204</b> <b>EN 10204</b>
A06  SALZGITTER MANNESMANN INTERNATIONAL  SCHWANNSTR. 12 D 40476 DÜSSELDORF	A02 INSPECTION CERTIFICATE 3.1	

Bestell-Nr. Order-No. No de commande	704/17768	08.08.2016	2d
A07.1-A07.5		0203 52 23279 0203 52 25594	
		abnahme_zeugnisse.stahl@thyssenkrupp.com	

Werkstoff ; Quality ; Matériau / Lieferbedingungen ; Specification ; Conditions de livraison B02/B03  
CS TYPE B / ASTM A1008 - 07.2015

Kennzeichnung: MATERIAL, HEAT-NO., MANUFACTURING/SAMPLE-NO. Zeichen des Lieferwerkes: **TKS**  
Marking: Supplier's mark: **TKS**  
Marque: B06 Marque d'usine:

B01 TYPE OF PRODUCT / SURFACE STRIP; COLD-ROLLED STRIP; LIGHTLY OILED / SURFACE QUALITY: A;											
ITEM	B09 x	B10 x	B11	B08	B13	B13					
	DIMENSIONS			NUMBER	WEIGHT	WEIGHT					
				PIECES	NET	GROSS					
009	2,66 x 1219,0 [mm]			*	1	6.480	kg	6.520			
				**	1	6.480	kg	6.520			
LIST OF MATERIAL IDENTIS											
ITEM	B07	C00	B07	B08	B13	B13					
	BUNDLE	SAMPLE	HEAT	NUMBER	WEIGHT	WEIGHT					
		NO.	NO.	PIECES	NET	GROSS					
009	C275496	153727E	757257	1	6.480	6.520	kg	kg			
CHEMICAL COMPOSITION OF THE HEAT IN % C71-C99											
B07	C	SI	MN	P	S	AL	B	CR	CU	MO	N
HEAT NO.											
757257	0,037	0,004	0,238	0,013	0,0061	0,052	0,0001	0,011	0,009	0,002	0,0037
	NB	NI	TI	V							
757257	0,000	0,005	0,001	0,001							
C70 HEAT PROCESS OXYGEN STEEL											
TENSILE TEST (ASTM E8)											
B07	C00	C02	C03	C10	C11	C12	C13				
HEAT-	SAMPLE	POSIT	TEST	TYPE	R	R	Rm	Lo	A		
NO.	NO.		TEMP		Art		MPa	mm	%		
			°C				MPa	mm	%		
757257	153727E	L	+20	A	181	RP02	310	50	47		

Werks-Nr.  
Works-No.  
No de l'usine

A08  
4149622

Zeugnis-Nr.  
Certificate-No.  
No de certificat

A03  
6750562001

Sendungs-Nr.  
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No de envoi

Seite-Nr.  
Page-No.  
Page-No. 2

ROUGHNESS (DIN EN 10049 / 2,5 MM CUT OFF)

B07 HEAT- NO.	C00 SAMPLE NO.	C02 POSIT	RA µm
757257	153727E	Q	1,7

LEGENDS

TYPE TENSILE TEST	POSIT
A = FLAT TENSILE TEST (ASTM "STANDARD SHEET-TYPE")	L = LONG.
	Q = TRANS.

Z02

ABNAHMEBEAUFTRAGTER DES HERSTELLERS  
THE MANUFACTURER'S AUTHORIZED INSPECTION REPRESENTATIVE  
LE REPRÉSENTANT AUTORISÉ DU CONTRÔLEUR DU PRODUCTEUR

*Finger*

Z03 Finger ( Leiter Abnahme )

*Sartoris*

Z03 Sartoris ( Fachkoordinator Abnahme )

