

Werks-Nr. Works-No. No de l'usine	A08 <b>4154261</b>	Zeugnis-Nr. Certificate-No. No de certificat	A03 <b>6747486001</b>	Sendungs-Nr. Shipment-No. No de envoi	Seite-Nr. Page-No. Page-No.	1
thyssenkrupp Steel Europe AG · 47161 Duisburg A01				EN 10204 EN 10204 EN 10204		
A06  SALZGITTER MANNESMANN INTERNATIONAL  SCHWANNSTR. 12 D 40476 DÜSSELDORF				A02 INSPECTION CERTIFICATE 3.1		
Bestell-Nr. Order-No. No de commande				704/17768 - LOT 2		
A07.1-A07.5				01.08.2016 0203 52 23279 0203 52 25594 abnahme_zeugnisse.stahl@thyssenkrupp.com		
Werkstoff ; Quality ; Matériau / Lieferbedingungen ; Specification ; Conditions de livraison						
CS TYPE B / ASTM A1008 - 07.2015						
Kennzeichnung: MATERIAL, HEAT-NO., MANUFACTURING/SAMPLE-NO.						
Marking:						
Marque: B06						
Zeichen des Lieferwerkes: Supplier's mark: A04 Marque d'usine:						
<b>TKS</b>						
<b>B01</b> <b>TYPE OF PRODUCT / SURFACE</b> STRIP; COLD-ROLLED STRIP; LIGHTLY OILED / SURFACE QUALITY: A;						
<b>B09 x B10 x B11</b> DIMENSIONS						
ITEM		B08 NUMBER PIECES	B13 WEIGHT NET	B13 WEIGHT GROSS		
014	0,76 x 1219,0 [mm]	* 2	kg 18.640	kg 18.740		
		** 2	18.640	18.740		
<b>LIST OF MATERIAL IDENTIS</b>						
ITEM	B07 BUNDLE	C00 SAMPLE NO.	B07 HEAT NO.	B08 NUMBER PIECES	B13 WEIGHT NET	B13 WEIGHT GROSS
014	C275378	152962E	757555	1	kg 9.680	kg 9.730
014	C275379	152962E	757555	1	8.960	9.010
<b>CHEMICAL COMPOSITION OF THE HEAT IN %</b>						
C71-C99						
<b>B07</b> HEAT NO.						
757555	C 0,037	SI 0,020	MN 0,210	P 0,008	S 0,0019	AL 0,029
	B 0,0001	CR 0,027	CU 0,012	MO 0,002	N 0,0033	
757555	NB 0,001	NI 0,020	TI 0,003	V 0,001		
<b>C70 HEAT PROCESS</b>						
OXYGEN STEEL						

Werks-Nr.  
Works-No.  
No de l'usine

A08  
4154261

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**T E N S I L E T E S T (ASTM E8)**

B07 HEAT- NO.	C00 SAMPLE NO.	C02 POSIT	C03 TEST TEMP °C	C10 TYPE	C11 R	R Art	C12 Rm	Lo	C13 A
757555	152962E	L	+20	A	181	RP02	323	50	45

**R O U G H N E S S (DIN EN 10049 / 2,5 MM CUT OFF)**

B07 HEAT- NO.	C00 SAMPLE NO.	C02 POSIT	RA µm
757555	152962E	Q	1,4

**L E G E N D S**

TYPE TENSILE TEST	POSIT
A = FLAT TENSILE TEST (ASTM "STANDARD SHEET-TYPE")	L = LONG.
	Q = TRANS.

Z02

ABNAHMEBEAUFTRAGTER DES HERSTELLERS  
THE MANUFACTURER'S AUTHORIZED INSPECTION REPRESENTATIVE  
LE REPRÉSENTANT AUTORISÉ DU CONTRÔLEUR DU PRODUCTEUR



Z03 Finger ( Leiter Abnahme )



Z03 Sartoris ( Fachkoordinator Abnahme )