

Werks-Nr. Works-No. No de l'usine	A08 <b>4154261</b>	Zeugnis-Nr. Certificate-No. No de certificat	A03 <b>6746930001</b>	Sendungs-Nr. Shipment-No. No de envoi	Seite-Nr. Page-No. Page-No.	1											
thyssenkrupp Steel Europe AG - 47161 Duisburg A01			A06  SALZGITTER MANNESMANN INTERNATIONAL  SCHWANNSTR. 12 D 40476 DÜSSELDORF			BESCHEINIGUNG ÜBER MATERIALPRÜFUNGEN DOCUMENT ON MATERIAL TESTS DOCUMENT DE CONTROL DES MATERIAUX  A02 INSPECTION CERTIFICATE 3.1		EN 10204 EN 10204 EN 10204									
Bestell-Nr. Order-No. No de commande	704/17768 - LOT 2			01.08.2016 0203 52 23279 0203 52 25594 abnahme_zeugnisse.stahl@thyssenkrupp.com	2d		A07.1-A07.5										
Werkstoff ; Quality ; Matériau / Lieferbedingungen ; Specification ; Conditions de livraison							B02/B03										
CS TYPE B / ASTM A1008 - 07.2015																	
Kennzeichnung: MATERIAL, HEAT-NO., MANUFACTURING/SAMPLE-NO. Marking: Marque: B06							Zeichen des Lieferwerkes: Supplier's mark: Marque d'usine:		<b>TKS</b>								
B01 <b>TYPE OF PRODUCT / SURFACE</b> STRIP; COLD-ROLLED STRIP; LIGHTLY OILED / SURFACE QUALITY: A;																	
ITEM	B09 x B10 x B11 DIMENSIONS		B08 NUMBER PIECES	B13 WEIGHT NET	B13 WEIGHT GROSS												
009	2,66 x 1219,0 [mm]		* 2 ** 2	kg 19.620	kg 19.720												
<b>LIST OF MATERIAL IDENTS</b>																	
ITEM	B07 BUNDLE	C00 SAMPLE NO.	B07 HEAT NO.	B08 NUMBER PIECES	B13 WEIGHT NET	B13 WEIGHT GROSS											
009	C275384	153726E	810757		kg	kg											
009	C275385	153726E	810757	1 1	9.760 9.860	9.810 9.910											
<b>CHEMICAL COMPOSITION OF THE HEAT IN %</b>							C71-C99										
B07 HEAT NO. 810757							C 0,038	SI 0,004	MN 0,226	P 0,011	S 0,0060	AL 0,034	B 0,0001	CR 0,010	CU 0,001	MO 0,002	N 0,0044
810757							NB 0,000	NI 0,004	TI 0,000	V 0,001							
C70 HEAT PROCESS							OXYGEN STEEL										

Werks-Nr.  
Works-No.  
No de l'usine

A08  
4154261

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Page-No.  
Page-No. 2

**T E N S I L E T E S T (ASTM E8)**

B07 HEAT- NO.	C00 SAMPLE NO.	C02 POSIT	C03 TEST TEMP °C	C10 TYPE	C11 R	R Art	C12 Rm	Lo	C13 A
810757	153726E	L	+20	A	188	RP02	308	50	47

**R O U G H N E S S (DIN EN 10049 / 2,5 MM CUT OFF)**

B07 HEAT- NO.	C00 SAMPLE NO.	C02 POSIT	RA µm
810757	153726E	Q	1,5

**L E G E N D S**

TYPE TENSILE TEST  
A = FLAT TENSILE TEST (ASTM "STANDARD SHEET-TYPE")  
POSIT  
L = LONG.  
Q = TRANS.

Z02

ABNAHMEBEAUFTRAGTER DES HERSTELLERS  
THE MANUFACTURER'S AUTHORIZED INSPECTION REPRESENTATIVE  
LE REPRÉSENTANT AUTORISÉ DU CONTRÔLEUR DU PRODUCTEUR

*Finger*

*Sartoris*

Z03 Finger ( Leiter Abnahme )

Z03 Sartoris ( Fachkoordinator Abnahme )