

CERTIFICADO DE CALIDAD DE PRODUCTO TERMINADO

DATOS GENERALES:

FECHA/HORA: 30/11/17 3:36:43
 CLIENTE: PLESA ANAHUAC Y CIAS, S.A. DE
 PEDIDO: 027050 CONTRA 26305 REMISION: 0124142-1
 PRODUCTO: SOLERA 6X1/4" 152.4X6.35 MM GRADO DE ACERO ASTM A36/A36M-08
 CANTIDAD EMBARCADA 5.982 TONS
 ESPECIFICACION PRODUCTO: A6/A6M-10 EMBARQUE: MARIA SILVA NAVARRO
 PESO TEORICO PRODUCTO: 7.589 KGS/MT LONGITUD(Mts) 6.10 TERMINADO:

ANALISIS QUIMICOS:

| COLADA | % P | % S | % Sn | % C | % Cu | % Mo | % Si | % Ni | % Cr | % V | % Mn | % Ti | % Nb |
|--------|-------|-------|-------|-------|-------|-------|------|------|------|------|------|------|-------|
| 329325 | .0100 | .0300 | .0250 | .1400 | .3000 | .0150 | .220 | .070 | .080 | .001 | .580 | .001 | |
| 329326 | .0140 | .0450 | .0250 | .1500 | .2700 | .0130 | .200 | .080 | .080 | .001 | .610 | .001 | .0010 |

ANALISIS MECANICOS Y FISICOS:

| COLADA | LIMITE ELASTICO (LB/IN2) | ESFUERZO MAXIMO (LB/IN2) | ALARGAMIENTO (%) | CHARPY V-NOTCH (J) PROMEDIO | CHARPY V-NOTCH (J) | | | CHARPY V-NOTCH TEMP C |
|--------|--------------------------|--------------------------|------------------|-----------------------------|--------------------|----|----|-----------------------|
| | | | | | T1 | T2 | T3 | |
| 329325 | 46,420 | 67,420 | 27 | | | | | |
| 329326 | 47,468 | 68,634 | 27 | | | | | |

| COLADA | CHARPY V-NOTCH (LB/FT) PROMEDIO | | | | CHARPY V-NOTCH (LB/FT) | | | CHARPY V-NOTCH TEMP F |
|--------|---------------------------------|----|----|--|------------------------|----|----|-----------------------|
| | T1 | T2 | T3 | | T1 | T2 | T3 | |
| 329325 | | | | | | | | |
| 329326 | | | | | | | | |

ATADOS DE LA COLADA

| COLADA | | |
|--------|----------|----------|
| 329325 | SRK06930 | SRK06931 |
| 329326 | SRK06929 | |

