

Werks-Nr. Works-No. No de l'usine	A08 <b>4149622</b>	Zeugnis-Nr. Certificate-No. No de certificat	A03 <b>6737588001</b>	Sendungs-Nr. Shipment-No. No de envoi	Seite-Nr. Page-No. Page-No.	1		
thyssenkrupp Steel Europe AG · 47161 Duisburg A01			EN 10204 EN 10204 EN 10204					
A06  SALZGITTER MANNESMANN INTERNATIONAL  SCHWANNSTR. 12 D 40476 DÜSSELDORF			A02 INSPECTION CERTIFICATE 3.1					
Bestell-Nr. Order-No. No de commande  A07.1-A07.5			11.07.2016 0203 52 23279 0203 52 25594 abnahme_zeugnisse.stahl@thyssenkrupp.com					
Werkstoff ; Quality ; Matériau / Lieferbedingungen ; Specification ; Conditions de livraison								
CS TYPE B / ASTM A1008 - 07.2015			B02/B03					
Kennzeichnung: MATERIAL, HEAT-NO., MANUFACTURING/SAMPLE-NO. Marking: Marque: B06				Zeichen des Lieferwerkes: Supplier's mark: Marque d'usine:				
				TKS				
B01 <b>TYPE OF PRODUCT / SURFACE</b> STRIP; COLD-ROLLED STRIP; LIGHTLY OILED / SURFACE QUALITY: A;								
ITEM	B09 x B10 x B11 DIMENSIONS	B08 NUMBER PIECES	B13 WEIGHT NET	B13 WEIGHT GROSS				
015	0,61 x 1219,0 [mm]	* 1	kg 5.860	kg 5.900				
		** 1	5.860	5.900				
LIST OF MATERIAL IDENTIS								
ITEM	B07 BUNDLE	C00 SAMPLE NO.	B07 HEAT NO.	B08 NUMBER PIECES	B13 WEIGHT NET	B13 WEIGHT GROSS		
015	C274707	141201Y	323154	1	kg 5.860	kg 5.900		
CHEMICAL COMPOSITION OF THE HEAT IN %								
C71-C99								
B07 HEAT NO.	C	SI	MN	P	S	AL		
323154	0,039	0,013	0,260	0,012	0,0090	0,038		
	NB	NI	TI	V	B	CR		
323154	0,001	0,015	0,002	0,001	0,0002	0,033		
	CU	MO	N					
323154	0,017	0,003	0,0044					
C70 HEAT PROCESS OXYGEN STEEL								
<b>T E N S I L E T E S T (ASTM E8)</b>								
B07 HEAT- NO.	C00 SAMPLE NO.	C02 POSIT	C03 TEST TEMP	C10 TYPE	C11 R	C12 Rm	C13 Lo	C13 A
323154	141201Y	L	+20	A	183	MPa RP02	MPa 50	mm 44

Werks-Nr.  
Works-No.  
No de l'usine

A08  
**4149622**

Zeugnis-Nr.  
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No de certificat

A03  
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No de envoi

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**R O U G H N E S S (DIN EN 10049 / 2,5 MM CUT OFF)**

B07	C00	C02	
HEAT-	SAMPLE	POSIT	RA
NO.	NO.		µm
323154	141201Y	Q	1,2

**L E G E N D S**

	TYPE TENSILE TEST	POSIT
A =	FLAT TENSILE TEST (ASTM "STANDARD SHEET-TYPE")	L = LONG. Q = TRANS.

Z02

ABNAHMEBEAUFTRAGTER DES HERSTELLERS  
THE MANUFACTURER'S AUTHORIZED INSPECTION REPRESENTATIVE  
LE REPRÉSENTANT AUTORISÉ DU CONTRÔLEUR DU PRODUCTEUR



Z03 Finger ( Leiter Abnahme )



Z03 Sartoris ( Fachkoordinator Abnahme )