

Werks-Nr. Works-No. No de l'usine	A08 4149622	Zeugnis-Nr. Certificate-No. No de certificat	A03 6735042001	Sendungs-Nr. Shipment-No. No de envoi	Seite-Nr. Page-No. Page-No.	1
---	-----------------------	--	--------------------------	---	-----------------------------------	----------

thyssenkrupp Steel Europe AG · 47161 Duisburg A01	BESCHEINIGUNG ÜBER MATERIALPRÜFUNGEN DOCUMENT ON MATERIAL TESTS DOCUMENT DE CONTROL DES MATERIAUX	EN 10204 EN 10204 EN 10204
A06 SALZGITTER MANNESMANN INTERNATIONAL SCHWANNSTR. 12 D 40476 DÜSSELDORF		

Bestell-Nr. Order-No. No de commande	704/17768	05.07.2016 0203 52 23279 0203 52 25594 abnahme_zeugnisse.stahl@thyssenkrupp.com	2v
A07.1-A07.5			

Werkstoff ; Quality ; Matériau / Lieferbedingungen ; Specification ; Conditions de livraison B02/B03
 CS TYPE B / ASTM A1008 - 07.2015

Kennzeichnung: MATERIAL, HEAT-NO., MANUFACTURING/SAMPLE-NO.
 Marking:
 Marque: B06

Zeichen des Lieferwerkes:
 Supplier's mark:
 Marque d'usine: **TKS**

A04

B01 TYPE OF PRODUCT / SURFACE STRIP; COLD-ROLLED STRIP; LIGHTLY OILED / SURFACE QUALITY: A;												
ITEM	B09 x B10 x B11 DIMENSIONS			B08 NUMBER PIECES	B13 WEIGHT NET	B13 WEIGHT GROSS						
006	0,76 x 914,0 [mm]			* 1	kg 7.180	kg 7.231						
				** 1	7.180	7.231						
LIST OF MATERIAL IDENTIS												
ITEM	B07 BUNDLE	C00 SAMPLE NO.	B07 HEAT NO.	B08 NUMBER PIECES	B13 WEIGHT NET	B13 WEIGHT GROSS						
006	P540740100	B089000000	788350	1	kg 7.180	kg 7.231						
CHEMICAL COMPOSITION OF THE HEAT IN % C71-C99												
B07 HEAT NO. C SI MN P S AL B CR CU MO N 788350 0,041 0,018 0,210 0,009 0,0018 0,033 0,0001 0,043 0,021 0,004 0,0033												
788350 NB NI TI V 0,001 0,023 0,003 0,001												
C70 HEAT PROCESS OXYGEN STEEL												
TENSILE TEST (ASTM E8)												
B07 HEAT- NO.	C00 SAMPLE NO.	C02 POSIT	C03 TEST TEMP °C	C10 TYPE	C11 R	R Art	C12 Rm	Lo	C13 A			
788350	B089000000	L	+20	A	180	RP02	MPa 322	mm 50	% 45			

Werks-Nr.
Works-No.
No de l'usine

A08
4149622

Zeugnis-Nr.
Certificate-No.
No de certificat

A03
6735042001

Sendungs-Nr.
Shipment-No.
No de envoi

Seite-Nr.
Page-No.
Page-No. **2**

R O U G H N E S S (DIN EN 10049 / 2,5 MM CUT OFF)

B07 HEAT- NO.	C00 SAMPLE NO.	C02 POSIT	RA µm
788350	B089000000	Q	1,9

L E G E N D S

TYPE TENSILE TEST	POSIT
A = FLAT TENSILE TEST (ASTM "STANDARD SHEET-TYPE")	L = LONG. Q = TRANS.

Z02

ABNAHMEBEAUFTRAGTER DES HERSTELLERS
THE MANUFACTURER'S AUTHORIZED INSPECTION REPRESENTATIVE
LE REPRÉSENTANT AUTORISÉ DU CONTRÔLEUR DU PRODUCTEUR



Z03 Finger (Leiter Abnahme)



Z03 Sartoris (Fachkoordinator Abnahme)