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|--|-------------------------------|--|--------------------------|--|----------------------|---|----------|-------|-------|-------|--------|
| Werks-Nr. Works-No. No de l'usine | A08 4149622 | Zeugnis-Nr. Certificate-No. No de certificat | A03 6730216001 | Sendungs-Nr. Shipment-No. No de envoi | | Seite-Nr. Page-No. Page-No. | 1 | | | | |
| thyssenkrupp Steel Europe AG · 47161 Duisburg A01 | | | | BESCHEINIGUNG ÜBER MATERIALPRÜFUNGEN DOCUMENT ON MATERIAL TESTS DOCUMENT DE CONTROL DES MATERIAUX | | EN 10204 EN 10204 EN 10204 | | | | | |
| A06 SALZGITTER MANNESMANN INTERNATIONAL SCHWANNSTR. 12 D 40476 DÜSSELDORF | | | | A02 INSPECTION CERTIFICATE 3.1 | | | | | | | |
| Bestell-Nr. Order-No. No de commande | 704/17768 |  27.06.2016  0203 52 23279  0203 52 25594  abnahme_zeugnisse.stahl@thyssenkrupp.com | | | | 2v | | | | | |
| A07.1-A07.5 | | | | | | | | | | | |
| Werkstoff ; Quality ; Matériau / Lieferbedingungen ; Specification ; Conditions de livraison B02/B03 | | | | | | | | | | | |
| CS TYPE B / ASTM A1008 - 07.2015 | | | | | | | | | | | |
| Kennzeichnung: MATERIAL, HEAT-NO., MANUFACTURING/SAMPLE-NO. | | | | | | Zeichen des Lieferwerkes: | | | | | |
| Marking: | | | | | | Supplier's mark: | | | | | |
| Marque: B06 | | | | | | A04 | | | | | |
| | | | | | | TKS | | | | | |
| B01 TYPE OF PRODUCT / SURFACE STRIP; COLD-ROLLED STRIP; LIGHTLY OILED / SURFACE QUALITY: A; | | | | | | | | | | | |
| ITEM | B09 x B10 x B11 DIMENSIONS | B08 NUMBER PIECES | B13 WEIGHT NET | B13 WEIGHT GROSS | | | | | | | |
| 003 | 1,52 x 914,0 [mm] | * 2 | 15.620 kg | 15.722 kg | | | | | | | |
| | | ** 2 | 15.620 kg | 15.722 kg | | | | | | | |
| LIST OF MATERIAL IDENT'S | | | | | | | | | | | |
| ITEM | B07 BUNDLE | C00 SAMPLE NO. | B07 HEAT NO. | B08 NUMBER PIECES | B13 WEIGHT NET | B13 WEIGHT GROSS | | | | | |
| 003 | B037500100 | B037500000 | 323564 | 1 | 7.800 kg | 7.851 kg | | | | | |
| 003 | B037500200 | B037500000 | 323564 | 1 | 7.820 kg | 7.871 kg | | | | | |
| CHEMICAL COMPOSITION OF THE HEAT IN % | | | | | | | | | | | |
| C71-C99 | | | | | | | | | | | |
| B07 HEAT NO. | C | SI | MN | P | S | AL | B | CR | CU | MO | N |
| 323564 | 0,035 | 0,012 | 0,250 | 0,012 | 0,0070 | 0,046 | 0,0002 | 0,029 | 0,009 | 0,002 | 0,0040 |
| | NB | NI | TI | V | | | | | | | |
| 323564 | 0,001 | 0,013 | 0,003 | 0,001 | | | | | | | |
| C70 HEAT PROCESS | | | | OXYGEN STEEL | | | | | | | |

T E N S I L E T E S T (ASTM E8)

| B07 HEAT- NO. | C00 SAMPLE NO. | C02 POSIT | C03 TEST TEMP °C | C10 TYPE | C11 R MPa | R Art | C12 Rm MPa | Lo mm | C13 A % |
|---------------------|----------------------|--------------|---------------------------|-------------|-----------------|----------|------------------|----------|---------------|
| 323564 | B037500000 | L | +20 | A | 176 | RP02 | 317 | 50 | 45 |

R O U G H N E S S (DIN EN 10049 / 2,5 MM CUT OFF)

| B07 HEAT- NO. | C00 SAMPLE NO. | C02 POSIT | RA µm |
|---------------------|----------------------|--------------|----------|
| 323564 | B037500000 | Q | 1,3 |

L E G E N D S

| | |
|--|------------|
| TYPE TENSILE TEST | POSIT |
| A = FLAT TENSILE TEST (ASTM "STANDARD SHEET-TYPE") | L = LONG. |
| | Q = TRANS. |

Z02

ABNAHMEBEAUFTRAGTER DES HERSTELLERS
THE MANUFACTURER'S AUTHORIZED INSPECTION REPRESENTATIVE
LE REPRÉSENTANT AUTORISÉ DU CONTRÔLEUR DU PRODUCTEUR



Z03 Finger (Leiter Abnahme)



Z03 Sartoris (Fachkoordinator Abnahme)