



EN10204 3.1 - ISO 10474 3.1B

CERTIFICADO DE CALIDAD - MILL TEST CERTIFICATE

ORIGINAL

MT

TERNIUM MEXICO, S.A. DE C.V

R.F.C. TME-840710-TR4

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Fecha de emisión (Date of issue)

(DMA) 11/03/2016



N° (Document number)

TX1165427

0 0 0 0 0 1 0 7 3 8 8 0

| | | |
|--|---|---|
| Código cliente (Customer ID) H000232500 | Pedido No. (Sales Order) 0102144565,0102114224,0102131665 | Orden de compra (Purchase order) -22834__,-23159,,23028.. |
| Cliente (Customer) PLESA ANAHUAC Y CIAS. S.A. DE C.V. | Remisión (Delivery) 000001073880 | Medio de transporte (Means of transport) TREN |
| Dirección (Address) AV. VALLE DE LAS ALAMEDAS # 66-O SAN FRANCISCO CHILPAN - TULTITLAN - MÉXICO - México | Piezas Totales (Total pieces) 7 | Punto de despacho (Delivery plant) Churubusco |
| Descripción de la mercadería (Goods description) ROLLO CALIENTE CON SKIN PASS,ROLLO FRIO RECOCIDO | | |

Datos Generales (General Data)

| Pieza (Piece) | Colada (Heat) | Peso (Weight) | | Espesor (Thickness) | | Ancho (Width) | |
|------------------|------------------|------------------|-------|------------------------|--------|------------------|-------|
| | | kg | lb | mm | in | mm | in |
| 2A317530CT200 | 1601250540 | 10069 | 22198 | 3.420 | 0.1346 | 1220.00 | 48.03 |
| 2A317531CT200 | 1601250540 | 9245 | 20382 | 3.420 | 0.1346 | 1220.00 | 48.03 |
| 2A317532CT200 | 1601250540 | 10139 | 22353 | 3.420 | 0.1346 | 1220.00 | 48.03 |
| 2A327749CS400 | 1602185710 | 21730 | 47906 | 4.760 | 0.1874 | 1220.00 | 48.03 |
| 2A329143CS400 | 1602260760 | 21765 | 47984 | 6.350 | 0.2500 | 1220.00 | 48.03 |
| 3A428971CT100 | 785887026 | 7000 | 15432 | 3.420 | 0.1346 | 915.00 | 36.02 |
| 3A446298CT200 | 1573739011 | 10000 | 22046 | 1.900 | 0.0748 | 1220.00 | 48.03 |

| Pieza (Piece) | Colada (Heat) | No. Parte (Part) | Descripción (Description) | Norma de Calidad / Grado / Subnorma (Quality Norm / Grade / Sub-Norm) |
|------------------|------------------|----------------------------|------------------------------|--|
| 2A317530CT200 | 1601250540 | | ROLLO FRIO RECOCIDO | SAE J403/1008 (V 2001 REV 1)/ |
| 2A317531CT200 | 1601250540 | | ROLLO FRIO RECOCIDO | SAE J403/1008 (V 2001 REV 1)/ |
| 2A317532CT200 | 1601250540 | | ROLLO FRIO RECOCIDO | SAE J403/1008 (V 2001 REV 1)/ |
| 2A327749CS400 | 1602185710 | RCSA_A36_3/16X4 | ROLLO CALIENTE CON SKIN PASS | ASTM A 36 (V 2005 REV 1)// |
| 2A329143CS400 | 1602260760 | PLACA A-36 ROLLO 1/4" (4") | ROLLO CALIENTE CON SKIN PASS | ASTM A 36 (V 2005 REV 1)// |
| 3A428971CT100 | 785887026 | | ROLLO FRIO RECOCIDO | SAE J403/1008 (V 2001 REV 1)/ |
| 3A446298CT200 | 1573739011 | | ROLLO FRIO RECOCIDO | SAE J403/1008 (V 2001 REV 1)/ |

1. RC (YPI): Resistencia a la cedencia (Yield Point)

2. RT (TS): Resistencia a la tensión (Tension Strength)

3. TT (TT): Tratamiento Térmico (Thermal Treatment)

4. HRBW: Rockwell B Identador de WC

5. Nb (Niobio) = Cb (Columbio)

Certificamos que el material aquí descrito ha sido inspeccionado y ensayado por personal autorizado independiente del área de manufactura con resultados satisfactorios en concordancia con la norma arriba descrita. Propiedades Mecánicas bajo las normas ASTM A370, E8, E18, E517, E646, EN-10002, E23, JIS Z 2241 según requerimiento y peso de capa bajo ASTM 90. Análisis Químico bajo la norma ASTM E 415 / 1019 / A 751. We certify that the material described has been tested and inspected by authorized personal independent from the manufacturing department with satisfactory results in accordance with requirements of the above specification. Mechanical Properties as ASTM A370, E8, E18, E517, E646, EN-10002, E23, JIS Z 2241 as required and coating weight with ASTM A90. Chemical Analysis as ASTM E 415 / 1019 / A 751.

Firma (Signature)

Ing. Antonio Mani
Ternium Labs



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0 0 0 0 0 1 0 7 3 8 8 0

Propiedades mecánicas transversales (Transversal mechanical properties)

| Pieza (Piece) | Colada / Heat | Tensión (Steel Stress) | | |
|------------------|------------------|------------------------------|------------------------|------------------------|
| | | %Elongacion (%Elongation) | RC (YP) 1 MPA (KSI) | RT (TS) 2 MPA (KSI) |
| 2A327749CS400 | 1602185710 | 28 | 387 / (56.1) | 467 / (67.7) |
| 2A329143CS400 | 1602260760 | 33 | 356 / (51.6) | 447 / (64.8) |

Calidad del Acero - Análisis Químico (%) (Steel Quality - Heat Analysis (%))

| Colada (Heat) | C | Mn | P | S | Si | Al | V | Ti | Cr | Ni | Mo | Cu | Cb |
|------------------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|
| 1573739011 | 0.038 | 0.211 | 0.007 | 0.007 | 0.020 | 0.044 | 0.001 | 0.001 | 0.019 | 0.019 | 0.003 | 0.028 | 0.002 |
| 1601250540 | 0.067 | 0.321 | 0.003 | 0.002 | 0.016 | 0.028 | 0.002 | 0.000 | 0.008 | 0.013 | 0.004 | 0.032 | 0.000 |
| 1602185710 | 0.058 | 0.783 | 0.006 | 0.003 | 0.015 | | | | | | | | |
| 1602260760 | 0.056 | 0.802 | 0.005 | 0.002 | 0.015 | | | | | | | | |
| 785887026 | 0.060 | 0.180 | 0.017 | 0.005 | 0.010 | 0.050 | 0.001 | 0.000 | 0.010 | 0.010 | 0.002 | 0.010 | 0.000 |

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