

Certificate No: 462175 Created On: 15/04/2020

Document source: NZ Steel

Customer: MACSTEEL INTERNATIONAL

Customer Order No: 113275

EndUser Reference: 168349

Supplier: New Zealand Steel Limited

A BlueScope Company

131 Mission Bush Road, Glenbrook, South Auckland Postal: Private Bag 92121, Auckland 1142, New Zealand

Telephone: (09) 375 8111 Auckland

Fax: (09) 375 8959

Sales Order No

: 1429921

Printed On

: 15/04/2020

I certify that the original records of the company show that the Item(s) referred to on this certificate conform to the **specifications** as stated.

S. BESTER - NEW ZEALAND STEEL APPROVED SIGNATORY

Mechanical LAB 965

D. GRANGER - NEW ZEALAND STEEL APPROVED KTP

Chemical LA3 101

Specification:

ASTMA36(2019)

Product

0.25" × 60" × Coil HOT ROLLED COIL

Inspection: Supplier Certification: Supplier

ITEMS COVERED BY THIS CERTIFICATE

All tests reported herein have been

performed in accordance with the laboratory's scope of accreditation

Pack,No		Heat No	Ordered Dimensions	Tested Unit
HHG6229000 # 61049				rested Onit
HHG6229100 \$ 61009	1	973606	0.25" × 60" × Coil	HHG6229000
HHG6229500 \$ 61005	-	973354	0.25" × 60" × Coil	HHG6229100
		973604	0.25" × 60" × Coil	HHG6229500

CHEMICAL ANALYSIS

Percentage of element by mass (L=Cast, P=Product, S=Soluble, -T=Total, CEV = Carbon Equivalent Value)

	x100		x1000							x10000		×100					
Heat No	L/P	С	Si	Mn	P	S	Cu	Ni	Cr	Mo	V	Nb	Ti	AI-T	R	N	CEV
973354	L	18	2	57	13	17	13	15	20	1	7	2	1	45	TD		
973604	L	19	1	60	15	16	12	15	25	1	,	2	1		TR	50	27
973606	L	18	1	57	15	18	13			1	9	2	1	44	TR	60	29
TR composition	: Si (TR) < 0.01		vb/Ti (1					15	22	1	9	2	1	45	TR	50	28

CEV = C+Mn/6

MECHANICAL TESTING

Tensile		ReL psi MPa	Wield auton		Lo	ELONG %	
Tested Unit	Heat No		Yield point type	Rm psi			
HHG6229000	973606	49900	ReL	69300	-	20	
HHG6229100	973354	48700	ReL	68900	F	21	
HHG6229500	973604	50800	ReL	70900	F	21	

COMMENTS

Steel produced through the basic oxygen steelmaking process by New Zealand Steel. Steel is fine grained, fully killed, continuously cast. - Heat analysed from ladle - Results relate to test on a representative sample of the items covered in this test certificate. - This certificate may not be reproduced except in full. - NZ Steel, Chemical Laboratory IANZ Accreditation Number 101, KTP Mr David Granger. - NZ Steel, Mechanical Laboratory IANZ Accreditation Number 965, Approved Signatory Mr Schalk Bester. NZ Steel Laboratories are accredited by, International Accreditation New Zealand (IANZ), a signatory to the International Laboratory Accreditation Cooperation mutual Recognition Agreement.

Test methods for chemical analysis were, ASTM E415: 2017 & JIS G1253: 2002.

New Zealand Steel operate a quality management system conforming to AS/NZS ISO 9001: 2015 as assessed by Telarc Ltd Registration Number: 82.

MECHANICAL COMMENTS

Test methods for Mechanical analysis were, ASTMA370 Gauge Length Lo(F) = 8". ReL = Lower Yield Stress.

