



# MILL TEST CERTIFICATE

PANTECH STEEL INDUSTRIES SDN. BHD. (509731-A)

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## WROUGHT CARBON STEEL BUTTWELDING FITTINGS

INSPECTION DOCUMENT: EN10204:2004 Type 3.1



Quality Management System is certified  
under ISO 9001, Cert. No.: 10055716  
PD 2014/58/EU Annex 1 Clause 4.3  
Cert. No.: 0038/PEU/MUM/0510070/1

Certificate No.: PSI 133743, Page 2 of 8  
Date: 30-Aug-19

| Order No.                | Invoice No.             | Total Net Wt. (kg) | Starting Material | Specification for Fittings- Seamless  | Specification for Inspection      |                |                           |      |      |       |        |      |                 |                |                    |      |
|--------------------------|-------------------------|--------------------|-------------------|---|-----------------------------------|----------------|---------------------------|------|------|-------|--------|------|-----------------|----------------|--------------------|------|
| VP1-030719-3             | E 000014712             | 22421.30           | Seamless Pipe     | ASTM A234 - 18a WPB / ASME SA234 - 18a WPB<br>NACE MR0103-12/ NACE MR0175/ISO 15156-15* | ASME B16.9 - 18 / ASTM A960 - 14a |                |                           |      |      |       |        |      |                 |                |                    |      |
| Heat No.                 | Product & Size          | Quantity (pcs)     | Unit Weight (kg)  | Visual Examination  | Dimensional Inspection            | Heat Treatment | Magnetic Particle Testing |      |      |       |        |      |                 |                |                    |      |
| VD 205                   | 10" 90 DEG SR STD ELBOW | 20                 | 24.00             | GOOD  | GOOD                              | H              | N.A                       |      |      |       |        |      |                 |                |                    |      |
| TF 905                   | 14" 90 DEG LR XS ELBOW  | 15                 | 91.50             | GOOD  | GOOD                              | H              | N.A                       |      |      |       |        |      |                 |                |                    |      |
| PK 806                   | 16" 90 DEG LR XS ELBOW  | 10                 | 120.00            | GOOD  | GOOD                              | H              | N.A                       |      |      |       |        |      |                 |                |                    |      |
| VE 609                   | 12" 45 DEG LR STD ELBOW | 18                 | 27.00             | GOOD  | GOOD                              | H              | N.A                       |      |      |       |        |      |                 |                |                    |      |
| V 806                    | 12" 45 DEG LR STD ELBOW | 3                  | 27.00             | GOOD  | GOOD                              | H              | N.A                       |      |      |       |        |      |                 |                |                    |      |
| Chemical Composition (%) |                         |                    |                   |   |                                   |                |                           |      |      |       |        |      |                 |                |                    |      |
| Specification            | C                       | Si                 | Mn                | P   | S                                 | Ni             | Cr                        | Mo   | Cu   | V     | Pb     | CE   | Tensile Test *1 |                | Hardness           |      |
|                          | x100                    | x100               | x100              | x1000   | x1000                             | x100           | x100                      | x100 | x100 | x1000 |        | x100 | YS (KSI / MPa)  | TS (KSI / MPa) | E <sup>2</sup> (%) | (HB) |
| Heat No.                 | -                       | 10                 | 29                | -   | -                                 | -              | -                         | -    | -    | -     | -      | -    | 240             | 415            | -                  | -    |
| VD 205                   | 23                      | 22                 | 43                | 16  | 3                                 | 0              | 2                         | 0    | 1    | 0     | < 0.10 | 31   | 277             | 483            | 32.2               | 133  |
| TF 905                   | 11                      | 31                 | 126               | 12  | 4                                 | 2              | 5                         | 2    | 5    | 5     | < 0.10 | 35   | 288             | 447            | 44.4               | 120  |
| PK 806                   | 10                      | 26                 | 101               | 20  | 7                                 | 2              | 8                         | 0    | 2    | 5     | < 0.10 | 30   | 296             | 459            | 44.4               | 129  |
| VE 609                   | 20                      | 22                 | 43                | 22  | 3                                 | 0              | 4                         | 1    | 2    | 3     | < 0.10 | 29   | 283             | 459            | 40.8               | 135  |
| V 806                    | 21                      | 25                 | 45                | 15  | 3                                 | 0              | 2                         | 0    | 1    | 0     | < 0.10 | 29   | 315             | 439            | 40.6               | 131  |

WE CERTIFY THAT ALL PRODUCTS WERE MANUFACTURED, SAMPLED, TESTED, AND INSPECTED SOLELY BY THE MANUFACTURER LISTED AT THE ADDRESS ABOVE IN ACCORDANCE WITH INDICATED SPECIFICATION AND FOUND TO MEET REQUIREMENTS. MATERIAL IS FREE FROM MERCURY AND RADIOACTIVE CONTAMINATION.

TENSILE REQUIREMENT: CONFORMS TO ASTM A370 STANDARD, LONGITUDINAL DIRECTION, GAUGE LENGTH 2" (50mm)

\* HARDNESS ACCORDING TO NACE MR0103/ NACE MR0175/ISO 15156

NOTE:

C: Cold formed at temperature below 620°C N: Normalised at 910°C

S: Stress relieved in temperature between 595°C - 690°C and cooled in still air. Q: Heated to 910°C and quench in water.

H: Hot formed in temperature between 845°C - 945°C and cooled in still air. T: Temper between 590°C - 690°C.

\*1: YS = Yield strength TS = Tensile strength E = Elongation

\*2: For thickness above 7.94 mm, the minimum elongation value, E is 30. Else, E = 48t + 15, where t = specimen thickness, in

Made in Malaysia

Quality Assurance Manager

