CERTIFICATE NO(성적서 번호) : C705858 Page 1 of 1
DATE OF ISSUE(발행일자) : 2018-07-27
CONTRACT(P/O) NO.(계약번호) : 26550
PR NO.(주문서번호) : F180200166
COMMODITY(제품명) : E.R.W. CARBON STEEL PIPE
SPECIFICATION(제품규격) : ASTM A53 B

검사증명서
MILL TEST CERTIFICATE
EN 10204 TYPE 3.1 - 2004

CUSTOMER(고객사): 현대종합상사(주)

HYUNDAI STEEL

울산공장 : 울산광역시 북구 염포로 706
706, Yeompo-ro, Buk-gu, Ulsan, Korea

No.	TYPE OF PIPE END ※1	SIZE CUT-DIA×THICK×LENGTH (외경×두께×길이)	PCS (본)	WEIGHT (KG)	TOTAL LENGTH (M)	HEAT No.	Hydrostatic Test Pressure PSI	Hydrostatic Test Time SEC	Tensile Properties(Gage Length : 2 inch) Spec.	※2	Tensile Strength Base MPa	Tensile Strength Weld MPa	Yield Strength MPa	Y/R Rate %	E.L %	Hardness Test ※3	Hardness Test Max. Value	Hardness Test & CVN Impact Test ※2 ※3	CVN Impact Test(℃) Specimen size	Absorbed Energy(Joule) 1	2	3	avg	Shear Area (%)	D.W.T Test(℃) Shear Area(%) 1	2	avg
									Min.		415	415	240		28												
									Max.																		
1	EB BE	12" X 0.406 " X 6.150 M	40	19,606	246	SQ63983	1340	5		T	453	460	331		42				Criteria : In the case of 10×10								
		TOTAL	40	19,606	246																						

No.	Heat No.	Spec.	※4	Chemical Composition(%) C	Si	Mn ※7	P	S	Cu	Ni	Cr	Mo	V	CM3 ※10
				2	2	2	3	3	2	2	2	3	3	3
		Min.												
		Max.		30		120	50	45	40	40	40	150	80	1000
1	SQ63983		H	19	1	52	12	3						
			P	18	1	48	8	2	2	1	1	2	1	43
			P	19	1	48	8	2	2	1	1	2	1	44

2 : ×100 3 : ×1000 4 : ×10000

Zn-Coating Test Zn Coating	Copper Sulfate Test Time	Copper Sulfate Test Result	HIC-Test Collapse Pressure psi	H.I.C Test CLR %	CTR %	CSR %	S.S.C.C Test

Remark
※1) Type of pipe end(관종)
EB:ERW Black BE:Bevel End
※2) L: Longitudinal, T: Transverse
※3) B: Base, W: Weld Line, H: Heat Affected Zone
※4) H: Heat(Ladle) Analysis, P: Product Analysis
※7) For each reduction of 0.01% below the specified C max.
an increase of 0.06% Mn above the specified max.
will be permitted up to a max. of 1.65%
※10) CM3=Cu+Ni+Cr+Mo+V
※ SPEC YEAR - ASTM A53(2012ED)

Heat Treatment	Non-Destructive Test (U.T)	Flattening / Bending Test	Visual & Dimension
GOOD	GOOD	GOOD	GOOD

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SURVEYOR

T. h. lim
QA Manager

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