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COMMODITY(제품명) : E.R.W. CARBON STEEL PIPE
SPECIFICATION(제품규격) : ASTM A53 B

검사증명서
MILL TEST CERTIFICATE
EN 10204 TYPE 3.1 - 2004

CUSTOMER(고객사): 현대종합상사(주)

HYUNDAI STEEL
울산공장 : 울산광역시 북구 염포로 706
706, Yeompo-ro, Buk-gu, Ulsan, Korea.

No.	TYPE OF PIPE END ※1	SIZE OUT-DIA×THICK×LENGTH (외경×두께×길이)	PCS (본)	WEIGHT (KG)	TOTAL LENGTH (M)	HEAT No.	Hydrostatic Test Pressure (PSI)	Hydrostatic Test Time (SEC)	Spec.	※2	Tensile Properties(Gage Length : 2 inch) Tensile Strength Base (MPa)	Tensile Strength Weld (MPa)	Yield Strength (MPa)	Y/R Rate (%)	EL (%)	Hardness Test ※3	Hardness Test Max. Value	※2 ※3	Hardness Test & CVN Impact Test Specimen size	CVN Impact Test(℃) Absorbed Energy(Joule) 1	2	3	avg	Shear Area (%)	D.W.T Test(℃) Shear Area(%) 1	2	avg
									Min.		415	415	240		29												
									Max.										Criteria : In the case of 10×10								
1	EB BE	14" X 0.438 " X 6.150 M	44	25,585	270.6	G74519	1310	5		T	476	471	331		42												
		TOTAL	44	25,585	270.6																						

No.	Heat No.	Spec.	※4	C	Si	Mn ※7	P	S	Cu	Ni	Cr	Mo	V	CM3 ※10	Zn-Coating Test Zn Coating	Zn-Coating Test Copper Sulfate Test Time	Zn-Coating Test Copper Sulfate Test Result	HC-Test Collapse Pressure	H.I.C Test CLR	H.I.C Test CTR	H.I.C Test CSR	S.S.C.C Test
				2	2	2	3	3	2	2	2	3	3	3								
		Min.																psi	%	%	%	
		Max.		30		120	50	45	40	40	40	150	80	1000								
1	G74519		H	17	2	73	12	5														
			P	16	2	78	10	4	5	2	4	3	2	123								
			P	16	1	75	12	5	5	2	4	3	1	115								

2 : ×100 3 : ×1000 4 : ×10000

Remark
※1) Type of pipe end(관종)
EB:ERW Black BE:Bevel End
※2) L: Longitudinal, T: Transverse
※3) B: Base, W: Weld Line, H: Heat Affected Zone
※4) H: Heat(Ladle) Analysis, P: Product Analysis
※7) For each reduction of 0.01% below the specified C max.
an increase of 0.06% Mn above the specified max.
will be permitted up to a max. of 1.65%
※10) CM3=Cu+Ni+Cr+Mo+V
※ SPEC YEAR - ASTM A53(2012ED)

Heat Treatment	Non-Destructive Test (U.T)	Flattening / Bending Test	Visual & Dimension
GOOD	GOOD	GOOD	GOOD

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SURVEYOR

T. h. Lim
QA Manager

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