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COMMODITY(제품명) : E.R.W. CARBON STEEL PIPE
SPECIFICATION(제품규격) : ASTM A53 B

검사증명서
MILL TEST CERTIFICATE
EN 10204 TYPE 3.1 - 2004

CUSTOMER(고객사): 현대종합상사(주)

HYUNDAI STEEL
울산공장 : 울산광역시 북구 염포로 706
706, Yeompo-ro, Buk-gu, Ulsan, Korea.

No.	TYPE OF PIPE END ※1	SIZE OUT-DIA×THICK×LENGTH (외경×두께×길이)	PCS (본)	WEIGHT (KG)	TOTAL LENGTH (M)	HEAT No.	Hydrostatic Test Pressure (PSI)	Hydrostatic Test Time (SEC)	Spec. Min.	Spec. Max.	※2	Tensile Properties(Gage Length : 2 inch) Tensile Strength Base (MPa)	Tensile Strength Weld (MPa)	Yield Strength (MPa)	Y/R Rate (%)	E.L (%)	Hardness Test ※3 Max. Value	※2 ※3	Hardness Test & CVN Impact Test CVN Impact Test('C) Absorbed Energy(Joule) Specimen size	1	2	3	avg	Shear Area (%)	D.W.T Test('C) Shear Area(%) 1	2	avg
												415	415	240					Criteria : In the case of 10×10)							
1	EB BE	10" X 0.250 " X 6,150 M	71	18,230	436.65	SU02550	980	5		T		481	490	321		38										
2	EB BE	10" X 0.250 " X 6,150 M	215	55,204	1,322.25	SU09235	980	5		T		464	502	294		38										
		TOTAL	286	73,434	1,758.9																					

No.	Heat No.	Spec.	※4	C	Si	Mn ※7	P	S	Cu	Ni	Cr	Mo	V	CM3 ※10	Zn-Coating Test Zn Coating	Zn-Coating Test Copper Sulfate Test Time	Zn-Coating Test Copper Sulfate Test Result	HC-Test Collapse Pressure	H.I.C Test CLR	H.I.C Test CTR	H.I.C Test CSR	S.S.C.C Test
				2	2	2	3	3	2	2	2	3	3	3								
		Min.																				
		Max.		30		120	50	45	40	40	40	150	80	1000								
1	SU02550		H	18	1	49	15	5														
			P	19	1	48	16	7	3	1	4	4	1	84								
			P	19	1	48	16	6	3	1	4	4	1	83								
2	SU09235		H	18	1	48	14	3														
			P	17	1	48	11	3	3	1	4	2	1	86								
			P	17	1	48	11	3	4	1	4	2	1	88								

2 : ×100 3 : ×1000 4 : ×10000

Heat Treatment	Non-Destructive Test (U.T)	Flattening / Bending Test	Visual & Dimension
GOOD	GOOD	GOOD	GOOD

Remark
※1) Type of pipe end(관종)
EB:ERW Black BE:Bevel End
※2) L: Longitudinal, T: Transverse
※3) B: Base, W: Weld Line, H: Heat Affected Zone
※4) H: Heat(Ladle) Analysis, P: Product Analysis
※7) For each reduction of 0.01% below the specified C max.
an increase of 0.05% Mn above the specified max.
will be permitted up to a max. of 1.65%
※10) CM3=Cu+Ni+Cr+Mo+V
※ SPEC YEAR - ASTM A53(2012ED)

SURVEYOR

본 제품은 관련 규격에 합격되었음을 보증합니다.
WE HEREBY CERTIFY THAT MATERIAL DESCRIBED HEREIN HAS BEEN ACCEPTED IN ACCORDANCE WITH THE PRESCRIBED SPECIFICATION AND ORDER.
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T. h. Lim
QA Manager

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