

검사증명서

MILL TEST CERTIFICATE



당진제철소 : 충남 당진시 송악읍 북부산업로 1480
1480 Bukbusanup-Ro, Songak-Eup, Dangjin-Si, Chungnam, Korea

| | | | | | |
|-----------------------|--------------------------|-------------------|-----------------------|---------------------------|-----------------------|
| 주문번호 Order No. | : F191100036 | 고객사 Customer | : PLESA STEEL | 증명서 번호 Certificate No. | : 20191224-PS-005-028 |
| 품명 Commodity | : HOT ROLLED STEEL PLATE | 주문자 Contractor | : HYUNDAI CORPORATION | 발행일자 Date of Issue | : 2019-12-24 |
| 제품규격 Specification | : ASTM A572-50/A709-50 | | | | |

| 제품치수 Dimension | 수량 Quantity | 중량 Weight (Kg) | 제강번호 Heat No. | 제품번호 Product No. | Position | 인장시험 Tensile Test | | | | | | 화학성분 Chemical Composition(%) | | | | | | | | | | 단위 Unit | | | | |
|---------------------|----------------|----------------------|------------------|---------------------|----------|----------------------|-------|-----|-------|-----|----|---------------------------------|----------|-------|-----|-------|-----|----|----|----|----|---------|----|----|----|--------|
| | | | | | | YP | TS | EL | YP-EL | RA | YR | YP Mtd | Division | C | Si | Mn | P | S | Cr | Ni | Cu | Mo | Nb | Ti | V | Sol-Al |
| | | | | | | (N/mm ²) | (%) | (%) | (%) | (%) | | | 4 | 3 | 3 | 4 | 4 | 2 | 2 | 3 | 2 | 3 | 3 | 3 | 3 | |
| 31.75 x 1829 x 6096 | 1 | 2,779 | R32627 | FB69407202 | T | 413.7 | 578.7 | 25 | | | | U | L | 1,856 | 350 | 1,355 | 161 | 42 | 3 | 8 | 87 | 0 | 21 | 2 | 16 | 23 |
| 31.75 x 1829 x 6096 | 1 | 2,779 | R32627 | FB69407203 | T | 413.7 | 578.7 | 25 | | | | U | P | 1,789 | 346 | 1,357 | 135 | 35 | 3 | 8 | 86 | 0 | 18 | 2 | 17 | 26 |
| 31.75 x 1829 x 6096 | 1 | 2,779 | R32635 | FC15688902 | T | 379.4 | 558.1 | 28 | | | | U | L | 1,856 | 350 | 1,355 | 161 | 42 | 3 | 8 | 87 | 0 | 21 | 2 | 16 | 23 |
| 31.75 x 1829 x 6096 | 1 | 2,779 | R32635 | FC15688903 | T | 379.4 | 558.1 | 28 | | | | U | P | 1,789 | 346 | 1,357 | 135 | 35 | 3 | 8 | 86 | 0 | 18 | 2 | 17 | 26 |
| 31.75 x 1829 x 6096 | 1 | 2,779 | R32635 | FC15688904 | T | 379.4 | 558.1 | 28 | | | | U | L | 1,692 | 332 | 1,347 | 146 | 36 | 3 | 8 | 93 | 0 | 20 | 2 | 15 | 31 |
| | | | | | | | | | | | | U | P | 1,658 | 327 | 1,354 | 132 | 33 | 3 | 8 | 98 | 0 | 19 | 2 | 16 | 32 |
| | | | | | | | | | | | | U | L | 1,692 | 332 | 1,347 | 146 | 36 | 3 | 8 | 93 | 0 | 20 | 2 | 15 | 31 |
| | | | | | | | | | | | | U | P | 1,658 | 327 | 1,354 | 132 | 33 | 3 | 8 | 98 | 0 | 19 | 2 | 16 | 32 |
| | | | | | | | | | | | | U | L | 1,692 | 332 | 1,347 | 146 | 36 | 3 | 8 | 93 | 0 | 20 | 2 | 15 | 31 |
| | | | | | | | | | | | | U | P | 1,658 | 327 | 1,354 | 132 | 33 | 3 | 8 | 98 | 0 | 19 | 2 | 16 | 32 |

*** Sub Total(054) *** 13 36,127(Kg)

*** Condition of supply : As-Rolled ***

NOTE

- * Position - T:Top, M:Middle, B:Bottom
- * Tensile test - Direction:Transverse, Gauge length:200mm (Rectangular), YP Mtd : 2 (0.2% off-set), 5 (0.5% underload), U (Upper yield point), L (Lower yield point)
- * Division - P:Product analysis, L:Ladle analysis

* The plate is fully killed and fine grained steel. Basic oxygen process and Vacuum degassing process were applied.* This Mill Test Certificate is issued in accordance with EN 10204 Type 3.1

상기의 제품은 검사의 결과 지정된 규격에 합격한 것을 증명합니다.
WE HEREBY CERTIFY THAT THE MATERIAL HAS BEEN MADE AND TESTED IN ACCORDANCE WITH THE ABOVE SPECIFICATION AND THE REQUIREMENTS

Signature

S. B. Park

Chief Of Quality Assurance Team