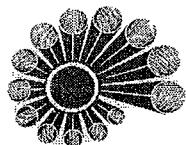


FLM-005-7



PROCARSA, S.A. DE C.V.

**CERTIFICADO DE CALIDAD
DE PRUEBAS FISICAS-QUIMICAS**

QUALITY CERTIFICATE OF TEST PHYSICALS-CHEMICAL

CLIENTE: PLESA ANAHUAC Y CIAS. S.A. DE C.V.

CUSTOMER:

NUMERO PTM-6290-2013

NUMBER

PEDIDO CLIENTE /P.O.

PEDIDO INTERNO /I.O.

15552

FECHA

DATE ABRIL 29, 2013

PARTIDA (S)

ITEMS

104334-60 / 110217-30 / 101204-120 / 105819-20

TAMAÑO
SIZE: 16" X 16"ESPEJOR DE PARED
WALL THICKNESS 0.500"GRADO :
GRADE : ASTM A500-BPRESION HIDROSTATICA:
HIDROSTATIC TEST: -----N/A-----
**PRUEBAS DE TENSION
TENSILE TEST**
**ANALISIS QUIMICO % EN PESO
CHEMICAL ANALYSES PERCENT WEIGHT**

NUMPROBETA DESCRIPTION	COLADA HEAT	LIMITE ELASTICO YIELD STRENGTH (P.S.I.)	ULTIMA TENSION TENSILE STRENGTH (P.S.I.)	% ELONG. 2"	LE/UT Y.S/T.S	C	Mn	P	S	Cb	V	Ti	Si	Cu	Al	Ca	Cr	Ni	Mo	N
8-8 Lc	191880	52 445	63 226	40	0.82	0.132	0.77	0.012	0.004	--	--	--	0.320	0.020	0.039	0.0025	0.010	0.020	--	--
24-3 Lc	197951	54 964	64 149	45	0.85	0.131	0.78	0.011	0.007	--	--	--	0.307	0.031	0.050	0.0018	0.018	0.022	--	--
1-9 Lc	287830	50 610	62 671	38	0.80	0.130	0.83	0.016	0.006	--	--	--	0.286	0.020	0.041	0.0026	0.020	0.020	--	--
4-10 Lc	294121	54 110	65 395	38	0.82	0.114	0.79	0.016	0.005	--	--	--	0.320	0.018	0.038	0.0027	0.015	0.021	--	--

CERTIFICAMOS QUE LA TUBERIA AQUÍ DESCRITA CUMPLE Y HA SIDO FABRICADA, MUESTREADA, PROBADA E INSPECCIONADA DE ACUERDO CON LOS REQUISITOS APLICABLES DE LA ESPECIFICACION:

WE CERTIFY THE PIPE ABOVE MENTIONED ACCOMPLISH AND HAS BEEN MANUFACTURED, SAMPLED, TESTED AND INSPECTED IN ACCORDANCE WITH APPLICABLE REQUIREMENTS OF SPECIFICATIONS:

ASTM

ING. ALEJANDRO ALARCON CAZARES
SUPERVISOR DE LABORATORIO METALURGICO
METALLURGICAL LABORATORY SUPERVISOR