MILL'S QUALITY CERTIFICATES

CERTIFICATE NO : HIE2007-00265 PAGE : 1

DATE OF ISSUE : Aug. 31, 2007

L/C NO (P/O NO) : 1103051406

COMMODITY : 577.245MT SQUARE AND RECTANGULAR PRIME STEEL PIPES/GRADE:ASTM A 500B. AS PER FOLLOWING BREAKDOWN

SPECIFICATION : ASTM A500 GR.B

CUSTOMER : DUFERCO SA

HISTEEL CO. , LTD.

HEAD OFFICE & INCHON PLANT : 405-310
89BLOCK 4LOT, GOZANDONG, NAMDONG-KU, INCHON, KOREA
TEL : (032)815-6386~8
FAX : (032)815-6389

SEOUL OFFICE : 100-013
57-8, CHUNGMU-RO 3-GA, JUNG-KU , SEOUL, KOREA
TEL : (02)2273-2141~3
FAX : (02)2273-2157

TYPE OF PIPE END	DIMENSION (OUTDIA. × THICK. × LENGTH)	QUAN-TITY (PCS)	WEIGHT (KG)	HYDRO-STATIC TEST Kg/㎠ PSI	HYDRO-STATIC TEST ※5	HEAT-NO.	PHYSICAL PROPERTIES YIELD STREN-GTH	TENSILE STRENGTH B ※6	TENSILE STRENGTH W ※7	(EL)	CHEMICAL COMPOSITION	C	Si	Mn	P	S	Cu	Ni	Cr	Mo	Nb	V	Ti	B	HARDNESS	Ceq	IMPACT TEST (0 ℃) ENERGY	IMPACT TEST (0 ℃) SHEAR-VALUE	REMARK (HARDNESS)
※1	※2 ※3 ※4						PSI			%	※8	×100			×1000		×100				×1000				HV	×1000	JOULE	%	
BPE	NB 4"X4" X 0.375" X 40'	410	128,467			SR27828	47,122	68,001		26	H	16	1	31	10	6													
	TOTAL	410	128,467																										

※9 P. S. A	※10 VISUAL & DIMENSION TEST	※11 FLATTENING (B) TEST	※12 WELD DUCTILITY TEST	※13 NONDESTRUCTIVE TEST (U.T)	※14 DRIFT TEST	※15 FLARING TEST	※16 CRUSH TEST	※17 REVERSE FLATTENING TEST
	GOOD							

NOTE 1 ※1 Type of pipe End

BPE :Black Plain End Square-cut	GPE :Galvanized Plain End Square-cut
BPEB :Black Plain End Beveled	GPEB :Galvanized Plain End Beveled
BTC :Black Threaded & Coupled	GTC :Galvanized Threaded & Coupled
BVJ :Black Victaulic Joint	GVJ :Galvanized Victaulic Joint
ETC :Enameled Threaded & Coupled	

※ 2 NB:Norminal Bore, OD:Outside Diameter
※ 3 Unit (M:mm, I:Inch)
※ 4 Unit (M:Meter, F:Feet, I:Inch)
※ 5 G:Good
※ 6 Base Metal
※ 7 W : Weld Part
※ 8 H:Heat (Ladle) Analysis , P:Product Analyics
※ 9 POST SEAM ANNEALING
※10 Visual & Dimension Test
※11 Flattening or Bending Test
※12 Weld Ductility Test
※13 Nondestructive Test
※14 Drift Test
※15 Flaring Test
※16 Crush Test
※17 Reverse Flattening Test

ORIGINAL

SUPERVISOR

WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN ACCEPED IN ACCORDANCE WITH THE PRESCRIBED SPECIFICATION AND ORDER

HISTEEL CO., LTD

INSPECTION MANAGER

HISTEEL CO., LTD

J. K. UM / PRESIDENT

A4(210X297)