

CERTIFICADO DE CALIDAD DE PRODUCTO TERMINADO

DATOS GENERALES:

FECHA/HORA: 00/00/00 12:20:42
 CLIENTE: PLESA ANAHUAC Y CIAS, S.A. DE
 PEDIDO: 022854 CONTRA 23755 REMISION: 0100171-2
 PRODUCTO: SOLERA 6X5/8" 152.4X15.87MM GRADO DE ACERO ASTM A36/A36M-08
 CANTIDAD EMBARCADA 9.369 TONS
 ESPECIFICACION PRODUCTO: A6/A6M-10 EMBARQUE: AUTOTRANSPORTES ARCE
 PESO TEORICO PRODUCTO:18.992 KGS/MT LONGITUD(Mts) 6.10 TERMINADO:

ANALISIS QUIMICOS:

| COLADA | % P | % S | % Sn | % C | % Cu | % Mo | % Si | % Ni | % Cr | % V | % Mn | % Ti | % Nb |
|--------|-------|-------|-------|-------|-------|-------|------|------|------|------|------|------|------|
| 320524 | .0090 | .0290 | .0220 | .1700 | .2900 | .0140 | .260 | .090 | .160 | .001 | .900 | .002 | |
| 496200 | .0150 | .0360 | .0220 | .1600 | .3900 | .0190 | .250 | .120 | .160 | | .700 | | |

ANALISIS MECANICOS Y FISICOS:

| COLADA | LIMITE ELASTICO (LB/IN2) | ESFUERZO MAXIMO (LB/IN2) | ALARGAMIENTO (%) | CHARPY V-NOTCH (J) | | | | | |
|--------|--------------------------|--------------------------|------------------|--------------------|----|----|----|--------|--|
| | | | | PROMEDIO | T1 | T2 | T3 | TEMP C | |
| 320524 | 53,890 | 75,640 | 28 | | | | | | |
| 496200 | 49,640 | 71,050 | 27 | | | | | | |

| COLADA | CHARPY V-NOTCH (LB/FT) | | | TEMP F |
|--------|------------------------|----|----|--------|
| | PROMEDIO | T1 | T2 | |
| 320524 | | | | |
| 496200 | | | | |

ATADOS DE LA COLADA

| COLADA | ATADO |
|--------|-------------------------------------|
| 320524 | SQG00588 |
| 496200 | SQG00321 SQG00322 SQG00323 SQG00326 |



ASEGURAMIENTO DE CALIDAD