

CERTIFICADO DE CALIDAD DE PRODUCTO TERMINADO

DATOS GENERALES:

FECHA/HORA: 17/11/16 4:35:29
 CLIENTE: PLESA ANAHUAC Y CIAS, S.A. DE
 PEDIDO: 023770 CONTRA 24393 REMISION: 0107242-1
 PRODUCTO: SOLERA 6X3/8" 152.4X9.52MM GRADO DE ACERO ASTM A36/A36M-08
 CANTIDAD EMBARCADA 12.408 TONS
 ESPECIFICACION PRODUCTO: A6/A6M-10 EMBARQUE: DANIELA MENDOZA
 PESO TEORICO PRODUCTO:11.395 KGS/MT LONGITUD(Mts) 6.10 TERMINADO:

ANALISIS QUIMICOS:

| COLADA | % P | % S | % Sn | % C | % Cu | % Mo | % Si | % Ni | % Cr | % V | % Mn | % T | % Nb |
|--------|-------|-------|-------|-------|-------|-------|------|------|------|------|------|------|-------|
| 322024 | .0150 | .0200 | .0250 | .2000 | .2900 | .0160 | .210 | .090 | .120 | .002 | .680 | .002 | .0010 |
| 323024 | .0060 | .0330 | .0270 | .1700 | .2800 | .0120 | .100 | .080 | .050 | .001 | .740 | .001 | .0010 |

ANALISIS MECANICOS Y FISICOS:

| COLADA | LIMITE ELASTICO (LB/IN2) | ESFUERZO MAXIMO (LB/IN2) | ALARGAMIENTO (%) | CHARPY V-NOTCH (J) PROMEDIO | CHARPY V-NOTCH (J) | | | CHARPY V-NOTCH TEMP C |
|--------|--------------------------|--------------------------|------------------|-----------------------------|--------------------|----|----|-----------------------|
| | | | | | T1 | T2 | T3 | |
| 322024 | 51,880 | 73,882 | 26 | | | | | |
| 323024 | 50,914 | 72,504 | 27 | | | | | |

322024
323024

ATADOS DE LA COLADA

| COLADA | | | | | |
|--------|----------|----------|----------|----------|----------|
| 322024 | SQK04642 | | | | |
| 323024 | SQK04644 | SQK04648 | SQK04650 | SQK04655 | SQK04656 |

