

NUCOR
NUCOR CORPORATION
NUCOR STEEL TEXAS

Mill Certification
10/2/2014

MTR #: 0000055953
 8812 Hwy 79 W
 Jewett, TX 75846
 (903) 626-4461
 Fax: (903) 626-6290

Sold To: PLESA ANAHUAC Y CIAS SA DE CV
 AV VALLE DE LAB ALAMEDAS
 NO 66 0
 TULTITLANMEX 54940
 MEXICO
 551-08-38-570
 Fax: 555-31-01-918

Ship To: PLESA TULTITLAN (LECHERIA)
 AV VALLE DE LAS ALAMEDAS NO.
 66 -O COL. SAN FRANCISCO CHILP
 SPUR: 12-831-94 AND 12-832-94
 LECHERIA MEX 54940
 MEXICO
 956-54-72-800

Customer P.O.	19251	Sales Order	207939.13
Product Group	Merchant Bar Quality	Part Number	2504005448010W0
Grade	NUCOR MULTIGRADE	Lot #	JW1410687851
Size	4x5.4# Channel	Heat #	JW14106878
Product	4x5.4# Channel 40' NUCOR MULTIGRADE	B.L. Number	J1-685340
Description	NUCOR MULTIGRADE	Load Number	J1-287430
Customer Spec		Customer Part #	

I hereby certify that the material described herein has been manufactured in accordance with the specifications and standards listed above and that it satisfies those requirements.

Roll Date: 8/19/2014 Melt Date: 8/13/2014 Qty Shipped LBS: 10,368 Qty Shipped Pcs: 48

C	Mn	P	S	Si	Cu	Ni	Cr	Mo	V	Cb	Sn
0.12%	0.78%	0.010%	0.035%	0.20%	0.33%	0.22%	0.18%	0.056%	0.0386%	0.001%	0.011%
CE4020	CEA529										
0.34%	0.38%										

CE4020: C. E. CSA G4020, AASHTO M270
 CEA529: A529 CARBON EQUIVALENT

Yield 1: 60,300psi (416MPa)

Tensile 1: 73,000psi (503MPa)

Elongation: 21% in 8"(% in 203.3mm)

Yield 2: 59,000psi (407MPa)

Tensile 2: 73,700psi (508MPa)

Elongation 20% in 8"(% in 203.3mm)

Specification Comments: NUCOR MULTIGRADE MEETS THE REQUIREMENTS OF: ASTM A36/A36M-08, A529/529M-05(2009)
 GR50(345), A572/572M-07 GR50(345), A709/709M-10 GR36(250) & GR50(345), CSA G40.21-04 GR44W(300W) & GR50W(350W)
 AASHTO M270/M270M-10 GR36(270) & GR50(345), ASME SA36/SA36M-07

Comments: E-mail: websales@nstexas.com

1. All manufacturing processes of the steel, including melting, have been performed in the U.S.A.
2. Mercury in any form has not been used in the production or testing of this product.
3. Welding or weld repair was not performed on this material.
4. This material conforms to the specifications described on this document and may not be reproduced, except in full, without written approval of Nucor Corporation.
5. Results reported for ASTM E45 (Inclusion content) and ASTM E381 (Macro-etch) are provided as interpretation of ASTM procedures.

Bhargava R Vantari

Bhargava R Vantari
 Division Metallurgist