



**CERTIFICADO DE CALIDAD**

US-ML-MIDLOTHIAN  
300 WARD ROAD  
MIDLOTHIAN, TX 76065  
USA

<b>CUSTOMER SHIP TO</b> TRANSPORTE DE GAS ROAN SA ZVP 16 603 717 GENERAL ESCOBEDO,NL 66052 Mexico		<b>CUSTOMER BILL TO</b> GERDAU CORSA S A P I DE CV CARRETERA MEXICO CD SAHAGUN SN CD SAHAGUN,HGO 43990 Mexico		<b>GRADE</b> 992/572-50	<b>SHAPE / SIZE</b> WFBEAM SHAPE_I / 18 X 35# / 460 X 52
<b>SALES ORDER</b> 149502/000310		<b>LENGTH</b> 40'00"		<b>WEIGHT</b> 92,400 LB	<b>HEAT / BATCH</b> 5905253903
<b>CUSTOMER PURCHASE ORDER NUMBER</b> 4500282629		<b>BILL OF LADING</b> 1327-0000031128		<b>DATE</b> 15.11.2012	
<b>SPECIFICATION / DATE or REVISION</b> A572/A572M-07 A992/A992M-11 ASTM A6/A6M-11					

CHEMICAL COMPOSITION													
C %	Mn %	P %	S %	Si %	Cu %	Ni %	Cr %	Mo %	Sn %	V %	Nb %	Al %	
0.09	0.91	0.014	0.037	0.27	0.28	0.09	0.12	0.027	0.010	0.002	0.021	0.004	

CHEMICAL COMPOSITION	
CEqvA6 %	
0.3	

MECHANICAL PROPERTIES						
YS KSI	UTS KSI	YS MPa	UTS MPa	G/L Inch	G/L mm	
60.7	78.6	408	535	8.000	200.0	
59.1	77.6	419	542	8.000	200.0	

MECHANICAL PROPERTIES		
Elong. %	Y/T ratio %	
25.00	0.762	
23.00	0.772	

COMMENTS / NOTES

The above figures are certified chemical and physical test records as contained in the permanent records of company. This material, including the billets, was melted and manufactured in the USA. We certify that these data are correct and in compliance with specified requirements. CMTR complies with EN 10204 3.1.

*Bhaskar*  
 BHASKAR YALAMANCHILI  
 QUALITY DIRECTOR

*Tom Harrington*  
 TOM HARRINGTON  
 QUALITY ASSURANCE MGR.