Bill To: SIDERTUL SA DE CV RFC# SID930918KR0 AVENIDA PRESIDENTE MASARYK MEXICO CITY DF

Ship To: 1
SIDERTUL SA DE CV
402 GRAND CENTRAL BLVD
MILO DISTRIBUTION CENTER
LAREDO TX
78045 US

Order Date:03/09/2011
PO No:4500000579
Mill Order No:3866781
Load No:1390945
Manifest No:2086228

GERDAU AMERISTEEL
Midlothian Mill
300 Ward Road

Midlothian Mill

EL 300 Ward Road

Midlothian, TX 76065

(972)775-8241

(7/2)///

SPECIFICATIONS

11570

W 16 X 40# / W410 X 60

992/572-50

GRADE

40 FT / 12.192 M

LENGTH

PRODUCT WF BEAMS

CERTIFIED MATERIAL TEST REPORT

ASTM A6-09, A992-06a, A572-07

HEAT NO: 22600090 CHEMICAL ANALYSIS

MX

SIZE

C Mn Ρ S Si Cu Νi Cr Mo Sn Αl Nb CE .020 .29 .09 .14 .003 .08 .97 .045 .34 .031 .014 .003 .021 .31

PHYSICAL PROPERTIES

Yield Strength		Tensile Strength		Specimen Area		Elongation_			Bend Test	ROA
KSI	MPa	KSI	MPa	Sq In	Sq cm	%	Gage Len	ıgth	Dia. Result	%
58.9	406.1	75.0	517.1	0.690	4.45	24.9	8 In	200 mm		
58.6	404.0	74.8	515.7	0.681	4.39	25.2	8 In	200 mm		

TENSILE TEST RATIOS

YLD/TENS TENS/YLD YLD/TENS TENS/YLD .79 1.27 .78 1.28

All manufacturing processes of this product, including electric arc MELTING and continuous CASTING, occurred in the U.S.A. CMTR complies with EN 10204 3.1

"I hereby certify that the contents of this report are correct and accurate. All tests and operations performed by this material manufacturer or its sub-contractors, when applicable, are in compliance with the requirements of the material specifications and applicable purchaser designated requirements."

Signed: _______Date: Aug. 04, 2011 Signed: _______ Date: _______ Date: _______ Date: ________ Notary Public (if applicable)

Page: 1 of

Bill To: SIDERTUL SA DE CV RFC# SID930918KR0 AVENIDA PRESIDENTE MASARYK MEXICO CITY DF

Ship To: 1 SIDERTUL SA DE CV 402 GRAND CENTRAL BLVD MILO DISTRIBUTION CENTER LAREDO

US

GRADE

992/572-50

Order Date:03/09/2011 PO No:4500000579 Mill Order No:3866781 Load No:1390945 Manifest No:2086228

GERDAU AMERISTEEL Midlothian Mill GERDAU AMERISTEEL

CERTIFIED MATERIAL TEST REPORT

300 Ward Road Midlothian, TX 76065 (972)775-8241

SPECIFICATIONS

С

.07

11570

W 16 X 40# / W410 X 60

78045

Si

.25

40 FT / 12.192 M

LENGTH

PRODUCT WF BEAMS

ASTM A6-09, A992-06a, A572-07

Mn

.94

HEAT NO: 22600100

Ρ

.019

MX

S

.044

SIZE

CHEMICAL ANALYSIS

Cu Νi CrMo Sn Αl Nb CE .09 .15 .002 .004 .37 .034 .009 .018 .29

PHYSICAL PROPERTIES

Yield Strength		Tensile Strength		Specimen Area		Elongation_			Bend Test	ROA
KSI	MPa	KSI	MPa	Sq In	Sq cm	%	Gage Len	gth	Dia. Result	%
56.1	386.8	73.2	504.7	0.671	4.33	25.2	8 In	200 mm		
57.0	393.0	73.6	507.5	0.682	4.40	25.4	8 In	200 mm		

TENSILE TEST RATIOS

YLD/TENS TENS/YLD YLD/TENS TENS/YLD

.77 1.31 .77 1.29

All manufacturing processes of this product, including electric arc MELTING and continuous CASTING, occurred in the U.S.A. CMTR complies with EN 10204 3.1

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ou 6 / Sau, Date: Aug. 04, 2011 Signed: Date: Tom L. Harrington: Quality Assurance Manager Notary Public (if applicable)

Page:

2 of

Bill To: SIDERTUL SA DE CV RFC# SID930918KR0 AVENIDA PRESIDENTE MASARYK MEXICO CITY DF

MX

SIZE

Ship To: 1 SIDERTUL SA DE CV 402 GRAND CENTRAL BLVD MILO DISTRIBUTION CENTER LAREDO

Order Date:03/09/2011 PO No:4500000579 Mill Order No:3866781 Load No:1390945 Manifest No:2086228

CERTIFIED MATERIAL TEST REPORT GERDAU AMERISTEEL

GERDAU AMERISTEEL

Midlothian Mill 300 Ward Road Midlothian, TX 76065 (972)775-8241

SPECIFICATIONS

11570

W 16 X 40# / W410 X 60 992/572-50 40 FT / 12.192 M

LENGTH

PRODUCT WF BEAMS

ASTM A6-09, A992-06a, A572-07

HEAT NO: 22600110 CHEMICAL ANALYSIS

78045

С Mn Ρ S Si Cu Νi Cr Mo Sn Αl Nb CE .016 .21 .09 .13 .002 .002 .07 .86 .043 .36 .036 .007 .021 .28

US

GRADE

PHYSICAL PROPERTIES

Yield Strength		Tensile Strength		Specimen Area		Elongation_			Bend Test	ROA
KSI	MPa	KSI	MPa	Sq In	Sq cm	%	Gage Len	ıgth	Dia. Result	%
57.9	399.2	73.6	507.5	0.690	4.45	25.9	8 In	200 mm		
57.9	399.2	73.9	509.5	0.681	4.39	24.9	8 In	200 mm		

TENSILE TEST RATIOS

YLD/TENS TENS/YLD YLD/TENS TENS/YLD .79 1.27 .78 1.28

All manufacturing processes of this product, including electric arc MELTING and continuous CASTING, occurred in the U.S.A. CMTR complies with EN 10204 3.1

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ou 6 / Sau, Date: Aug. 04, 2011 Signed: Date: Tom L. Harrington: Quality Assurance Manager Notary Public (if applicable)

Page: 3 of Bill To: SIDERTUL SA DE CV RFC# SID930918KR0 AVENIDA PRESIDENTE MASARYK MEXICO CITY DF

11570

Ship To: 1
SIDERTUL SA DE CV
402 GRAND CENTRAL BLVD
MILO DISTRIBUTION CENTER
LAREDO

Order Date:03/09/2011
PO No:4500000579
Mill Order No:3866781
Load No:1390945
Manifest No:2086228

CERTIFIED MATERIAL TEST REPORT
GERDAU AMERISTEEL

Midlothi
GERDAU AMERISTEEL 300 War

Midlothian Mill 300 Ward Road

Midlothian, TX 76065 (972)775-8241

SIZE SPECIFICATIONS W 16

MX

78045

W 16 X 40# / W410 X 60 992/572-50

LENGTH 40 FT / 12.192 M PRODUCT WF BEAMS

ASTM A6-09, A992-06a, A572-07

HEAT NO: 22600140 CHEMICAL ANALYSIS

C Mn Ρ S Si Cu Νi Cr Mo Sn Αl Nb CE .012 .023 .25 .10 .09 .002 .08 .86 .39 .030 .009 .003 .020 .28

US

GRADE

PHYSICAL PROPERTIES

Yield Strength		Tensile Strength		Specimen Area		Elongation_			Bend Test	ROA
KSI	MPa	KSI	MPa	Sq In	Sq cm	%	Gage Length		Dia. Result	%
58.1	400.6	74.0	510.2	0.688	4.44	25.2	8 In	200 mm		
57.9	399.2	73.7	508.1	0.682	4.40	24.6	8 In	200 mm		

TENSILE TEST RATIOS

YLD/TENS TENS/YLD YLD/TENS TENS/YLD

.78 1.27 .79 1.27

All manufacturing processes of this product, including electric arc MELTING and continuous CASTING, occurred in the U.S.A. CMTR complies with EN 10204 3.1

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Signed: _______Date: Aug. 04, 2011 Signed: _______ Date: _______ Date: _______ Date: ________ Notary Public (if applicable)

Page: 4 of

Bill To: SIDERTUL SA DE CV RFC# SID930918KR0 AVENIDA PRESIDENTE MASARYK MEXICO CITY DF

Ship To: 1
SIDERTUL SA DE CV
402 GRAND CENTRAL BLVD
MILO DISTRIBUTION CENTER
LAREDO

Order Date:03/09/2011
PO No:4500000579
Mill Order No:3866781
Load No:1390945
Manifest No:2086228

CERTIFIED MATERIAL TEST REPORT GERDAU AMERISTEEL

G GERDAU AMERISTEEL

Midlothian Mill
300 Ward Road
Midlothian, TX 76065
(972)775-8241

SPECIFICATIONS

11570

W 16 X 40# / W410 X 60 992/572-50

40 FT / 12.192 M

LENGTH

PRODUCT WF BEAMS

ASTM A6-09, A992-06a, A572-07

HEAT NO: 22600160 CHEMICAL ANALYSIS

78045

MX

SIZE

C Mn Ρ S Si Cu Νi Cr Mo Sn Αl Nb CE .010 .042 .27 .10 .10 .002 .09 .85 .39 .031 .008 .003 .018 .29

US

GRADE

PHYSICAL PROPERTIES

Yield Strength		Tensile Strength		Specimen Area		Elongation			Bend Test	ROA
KSI	MPa	KSI	MPa	Sq In	Sq cm	%	Gage Length		Dia. Result	%
56.8	391.6	74.5	513.7	0.692	4.46	25.1	8 In	200 mm		
58.2	401.3	75.8	522.6	0.693	4.47	27.2	8 In	200 mm		

TENSILE TEST RATIOS

YLD/TENS TENS/YLD YLD/TENS TENS/YLD

.76 1.31 .77 1.3

All manufacturing processes of this product, including electric arc MELTING and continuous CASTING, occurred in the U.S.A. CMTR complies with EN 10204 3.1

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Page: 5 of

Bill To: SIDERTUL SA DE CV RFC# SID930918KR0 AVENIDA PRESIDENTE MASARYK MEXICO CITY DF

MX

SIZE

Ship To: 1 SIDERTUL SA DE CV 402 GRAND CENTRAL BLVD MILO DISTRIBUTION CENTER LAREDO 78045 US

Order Date:03/09/2011 PO No:4500000579 Mill Order No:3866781 Load No:1390945 Manifest No:2086228

GERDAU AMERISTEEL

GERDAU AMERISTEEL Midlothian Mill 300 Ward Road Midlothian, TX 76065

(972)775-8241

SPECIFICATIONS

11570

W 16 X 40# / W410 X 60

40 FT / 12.192 M

LENGTH

PRODUCT WF BEAMS

CERTIFIED MATERIAL TEST REPORT

ASTM A6-09, A992-06a, A572-07

HEAT NO: 2259988M

CHEMICAL ANALYSIS

С Mn Ρ S Si Cu Νi Cr Mo Sn Αl Nb CE .012 .027 .25 .35 .10 .11 .001 .27 .07 .87 .030 .012 .003 .018

GRADE

992/572-50

PHYSICAL PROPERTIES

Yield Strength		Tensile Strength		Specimen Area		Elongation_			Bend Test	ROA
KSI	MPa	KSI	MPa	Sq In	Sq cm	%	Gage Ler	ngth	Dia. Result	%
53.9	371.6	75.2	518.5	0.681	4.39	25.2	8 In	200 mm		
54.9	378.5	75.1	517.8	0.689	4.45	24.8	8 In	200 mm		

TENSILE TEST RATIOS

YLD/TENS TENS/YLD YLD/TENS TENS/YLD .72 1.39 .73 1.37

All manufacturing processes of this product, including electric arc MELTING and continuous CASTING, occurred in the U.S.A. CMTR complies with EN 10204 3.1

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ou () Sauja Date: Aug. 04, 2011 Signed: Date: Tom L. Harrington: Quality Assurance Manager Notary Public (if applicable)

> Page: 6 of