

Bill To: ACEROS Y TUBULARES DEL NOREST
 CONSTITUYENTES DE NUEVO LEON
 COL. LINDA VISTA
 GUADALUPE
 67130

Ship To: 2
 ACEROS Y TUBULARES DEL NOREST
 C/O CROSS BORDER SERVICES
 8502 EL GATO ROAD
 LAREDO
 78045

Order Date: 10/22/2007
 PO No: COE4
 Mill Order No: 3383285
 Load No: 1151361
 Manifest No: 1861833

CERTIFIED MATERIAL TEST REPORT

GERDAU AMERISTEEL
 Midlothian Mill
 300 Ward Road
 Midlothian, TX 76065
 (972) 775-8241

SPECIFICATIONS SIZE GRADE LENGTH PRODUCT
 ASTM A6-05a, A992-06a, A572-06 W 10 X 33# / W250 X 49.1 992/572-50 40 FT / 12.192 M WF BEAMS

HEAT NO: 2243342M

CHEMICAL ANALYSIS

C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Sn	V	Al	Nb	CE
.09	.91	.006	.021	.23	.33	.10	.10	.032	.009	.001	.006	.019	.3

PHYSICAL PROPERTIES

<u>Yield Strength</u>		<u>Tensile Strength</u>		<u>Specimen Area</u>		<u>Elongation</u>		<u>Bend Test</u>		<u>ROA</u>
KSI	MPa	KSI	MPa	Sq In	Sq cm	%	Gage Length	Dia.	Result	%
58.3	402.0	74.2	511.6	0.626	4.04	24.7	8 In 200 mm			
57.3	395.1	74.2	511.6	0.639	4.12	24.4	8 In 200 mm			

All manufacturing processes of this product, including electric arc melting and continuous casting, occurred in the U.S.A. CMTR complies with DIN EN 10204 3.1.B

"I hereby certify that the contents of this report are correct and accurate. All tests and operations performed by this material manufacturer or its sub-contractors, when applicable, are in compliance with the requirements of the material specifications and applicable purchaser designated requirements."

Signed: Tom L. Harrington Date: Nov. 18, 2007
 Tom L. Harrington: Quality Assurance Manager

Signed: _____ Date: _____
 Notary Public (if applicable)

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GERDAU AMERISTEEL
Midlothian Mill
300 Ward Road
Midlothian, TX 76065
(972) 775-8241

SPECIFICATIONS SIZE W 10 X 33# / W250 X 49.1 GRADE 992/572-50 LENGTH 40 FT / 12.192 M PRODUCT WF BEAMS

ASTM A6-05a, A992-06a, A572-06

HEAT NO: 1179172M

CHEMICAL ANALYSIS

C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Sn	V	Al	Nb	CE
.09	.88	.006	.030	.22	.28	.09	.12	.030	.009	.001	.005	.021	.29

PHYSICAL PROPERTIES

<u>Yield Strength</u>		<u>Tensile Strength</u>		<u>Specimen Area</u>		<u>Elongation</u>		<u>Bend Test</u>		<u>ROA</u>
KSI	MPa	KSI	MPa	Sq In	Sq cm	%	Gage Length	Dia. Result		%
56.6	390.2	72.8	501.9	0.630	4.06	24.3	8 In 200 mm			
57.4	395.8	74.5	513.7	0.638	4.12	23.9	8 In 200 mm			

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