



**Straight Bill Of Lading**

Shippers No. G-166661

(770) 387-3300

CARTERSVILLE STEEL MILL, 384 OLD GRASSDALE RD NE, CARTERSVILLE GA 30121 USA (770) 387-3300

RECEIVED, subject to the classification and tariffs in effect on the date of the issue of this Bill of Lading.

The property described below, in apparent good order, except as noted (contents and condition of contents of package unknown), marked, consigned, and destined as indicated below, which said carrier (the word carrier being understood throughout this contract as meaning any person or corporation in possession of the property under the contract) agrees to carry to its usual place of delivery as said description, if on its route, otherwise to deliver to another carrier on the route to said destination. It is mutually agreed, as to each carrier of all or any of said property over all or any portion of said route to destination, and as to each party at any time interested in all or any of said property, that every service to be performed hereunder shall be subject to all the terms and conditions of the Uniform Domestic Straight Bill of Lading set forth (1) in Uniform Freight Classification, in effect on the date hereof, if this is a rail or rail-water shipment, or (2) in the applicable motor carrier classification or tariff if this is a motor carrier shipment. Shipper hereby certifies that he is familiar with all the terms and conditions of the said bill of lading, including those on the back thereof, set forth in the classification or tariff which governs the transportation of this shipment, and the said terms and conditions are hereby agreed to by the shipper and accepted for himself and his assigns.

<b>CONSIGNEE TO</b> SIDERTUL SA DE CV C/O TRAFFI-MEX INC 402 GRAND CENTRAL BLVD LAREDO, TX 78045	<b>INVOICE TO</b> SIDERTUL SA DE CV RFC# SID930918KRO AVENIDA PRESIDENTE MASARYK MEXICO CITY, DF 11570	<b>SHIP DATE</b> 03-JAN-11	<b>APPROVAL CODE</b> JLIEVING	<b>M/R ORDER NO.</b>
		<b>CUST. ACCOUNT NO</b> 60638017	<b>*MTC REQUIRED*</b> 17	

<b>CARRIER:</b> RR CSX	<b>CAR / VEHICLE INITIALS:</b> TCMX 44593
<b>DESTINATION:</b> LAREDO, TX	<b>DELIVERY ADDRESS:</b> SEE DESTINATION:
<b>ROUTE:</b> CSXT-NEWOR-UP	<b>DELIVERY CARRIER:</b> UP

**SPECIAL INSTRUCTIONS:**

**DESCRIPTION OF ARTICLES:** 17 BUNDLES, IRON OR STEEL **COMMODITY CODE NO.:** STCC 33-125-34 **FOB ORIGIN** Freight Charges are to be PREPAID, unless marked Collect. Check Box if Collect.

SHAPE & SIZE PART #	DRAWING#	GRADE BUNDLE ID MILL	LENGTH	CUST PO # HEAT NO	ALTP0# MILL	SALES ORDER # WEIGHT	ITEM # PCS	PROCESS
C 12 X 20.7#		A36	40-00	A-00021232-05		0131380-05		
		G3129442	G	G107344	G	9936 LB	12	
		G3129451	G	G107344	G	9936 LB	12	
		G3129452	G	G107344	G	9936 LB	12	
		G3129469	G	G107345	G	9936 LB	12	
		G3129470	G	G107345	G	9936 LB	12	
		G3129471	G	G107345	G	9936 LB	12	
		G3129472	G	G107345	G	9936 LB	12	
		G3129473	G	G107345	G	9936 LB	12	
		G3129474	G	G107345	G	9936 LB	12	
		G3129475	G	G107345	G	9936 LB	12	
		G3129477	G	G107345	G	9936 LB	12	

Note - Where the rate is dependent on value, shippers are required to state specifically in writing the agreed or declared value of the property. The agreed or declared value of the property is hereby specifically stated by the shipper to be not exceeding _____ per _____	Subject to Section 7 of the conditions, if this shipment is to be delivered to the consignee without recourse on the consignor, the consignor shall sign the following statement. The carrier shall not make delivery of this shipment without payment of freight and all other lawful charges.  _____ Gerdau Ameristeel (SIGNATURE OF CONSIGNER)	Shippers Total Net Weight	169,168	AGENT

Gerdau AmeriSteel Corporation Shipper, per \_\_\_\_\_  
 Permanent post office address of shipper 384 OLD GRASSDALE RD NE, CARTERSVILLE, GA 30121

Per \_\_\_\_\_  
 Load # 25520 Time of Day 14:20:58 EST G-166661



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<b>CONSIGNEE TO</b> SIDERTUL SA DE CV C/O TRAFFI-MEX INC 402 GRAND CENTRAL BLVD LAREDO, TX 78045	<b>INVOICE TO</b> SIDERTUL SA DE CV RFC# SID930918KRO AVENIDA PRESIDENTE MASARYK MEXICO CITY, DF 11570	<b>SHIP DATE</b> 03-JAN-11	<b>APPROVAL CODE</b> JLIEVING	<b>M/R ORDER NO.</b>
		<b>CUST. ACCOUNT NO</b> 60638017	<b>*MTC REQUIRED*</b> 17	

<b>CARRIER:</b> RR CSX	<b>CAR / VEHICLE INITIALS:</b> TCMX 44593
<b>DESTINATION:</b> LAREDO, TX	<b>DELIVERY ADDRESS:</b> SEE DESTINATION:
<b>ROUTE:</b> CSXT-NEWOR-UP	<b>DELIVERY CARRIER:</b> UP

**SPECIAL INSTRUCTIONS:**

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C 12 X 20.7#		A36	40-00	A-00021232-05		0131380-05		
		G3129481 G		G107345	G	9936 LB	7	
				G107346	G		5	
		G3129504 G		G107346	G	9936 LB	9	
				G107347	G		3	
			13 BUNDLES			129168 LB		

<p>Note - Where the rate is dependent on value, shippers are required to state specifically in writing the agreed or declared value of the property. The agreed or declared value of the property is hereby specifically stated by the shipper to be not exceeding _____ per _____</p>	<p>Subject to Section 7 of the conditions, if this shipment is to be delivered to the consignee without recourse on the consignor, the consignor shall sign the following statement. The carrier shall not make delivery of this shipment without payment of freight and all other lawful charges.</p> <p>Gerdau Ameristeel (SIGNATURE OF CONSIGNER)</p>	<p>Shippers Total Net Weight</p>	<p>169,168</p>	<p>AGENT</p>

Gerdau AmeriSteel Corporation Shipper, per .....  
 Permanent post office address of shipper 384 OLD GRASSDALE RD NE, CARTERSVILLE, GA 30121  
 Per .....  
 Load # 25520 Time of Day 14:20:58 EST G-166661



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		<b>CUST. ACCOUNT NO</b> 60638017	<b>*MTC REQUIRED*</b> 17	

<b>CARRIER:</b> RR CSX	<b>CAR / VEHICLE INITIALS:</b> TCMX 44593
<b>DESTINATION:</b> LAREDO, TX	<b>DELIVERY ADDRESS:</b> SEE DESTINATION:
<b>ROUTE:</b> CSXT-NEWOR-UP	<b>DELIVERY CARRIER:</b> UP

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SHAPE & SIZE PART #	DRAWING#	GRADE BUNDLE ID MILL	LENGTH	CUST PO # HEAT NO	ALTPO# MILL	SALES ORDER # WEIGHT	ITEM # PCS	PROCESS
C 12 X 25#		A36	40-00	A-00021232-06		0131380-06		
		G3129104	G	G107322	G	10000 LB	10	
		G3129105	G	G107322	G	10000 LB	10	
		G3129204	G	G107335	G	10000 LB	10	
		G3129205	G	G107335	G	10000 LB	10	
		4 BUNDLES				40000 LB		

Note - Where the rate is dependent on value, shippers are required to state specifically in writing the agreed or declared value of the property. The agreed or declared value of the property is hereby specifically stated by the shipper to be not exceeding _____ per _____.	Subject to Section 7 of the conditions, if this shipment is to be delivered to the consignee without recourse on the consignor, the consignor shall sign the following statement. The carrier shall not make delivery of this shipment without payment of freight and all other lawful charges.  _____ Gerdau Ameristeel (SIGNATURE OF CONSIGNER)	Shippers Total Net Weight	169,168	AGENT

Gerdau AmeriSteel Corporation Shipper, per .....  
 Permanent post office address of shipper 384 OLD GRASSDALE RD NE, CARTERSVILLE, GA 30121  
 Per .....  
 Load # 25520 Time of Day 14:20:58 EST G-166661



**Chemical and Physical Test Report**  
Made and Melted in USA

G-166661

CARTERSVILLE STEEL MILL  
384 OLD GRASSDALE RD NE  
CARTERSVILLE GA 30121 USA  
(770) 387-3300

<b>SHIP TO</b> SIDERTUL SA DE CV C/O TRAFFI-MEX INC 402 GRAND CENTRAL BLVD LAREDO, TX 78045	<b>INVOICE TO</b> SIDERTUL SA DE CV RFC# SID930918KR0 AVENIDA PRESIDENTE MASARYK MEXICO CITY, DF 11570	<b>SHIP DATE</b> 01/03/11  <b>CUST. ACCOUNT NO</b> 60638017
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**PRODUCED IN: CARTERSVILLE**

SHAPE + SIZE C12 X 25#	GRADE A36	SPECIFICATION ASTM A36-08, ASTM A572 GR50-07, CSA G40.21-04 44W, ASTM A709 GR50-09A	SALES ORDER 0131380-06	CUST P.O. NUMBER A-00021232-06																					
HEAT I.D. G107322	C .08	Mn 1.14	P .013	S .024	SI .28	Cu .28	Ni .09	Cr .08	Mo .035	V .047	Nb .002	B .0003	N .0090	Sn .011	Al .001	Ti .00200	Ca .00100	Zn .00670	C Eqv .41						

Mechanical Test: Yield 57400 PSI, 395.76 MPA Tensile: 73100 PSI, 504.01 MPA %El: 21.2/8in, 21.2/200MM

Customer Requirements CASTING: STRAND CAST

Comment: NO WELD REPAIRMENT PERFORMED. STEEL NOT EXPOSED TO MERCURY.

Mechanical Test: Yield 56000 PSI, 386.11 MPA Tensile: 70300 PSI, 484.7 MPA %El: 20.9/8in, 20.9/200MM

Customer Requirements CASTING: STRAND CAST

Comment: NO WELD REPAIRMENT PERFORMED. STEEL NOT EXPOSED TO MERCURY.

**PRODUCED IN: CARTERSVILLE**

SHAPE + SIZE C12 X 25#	GRADE A36	SPECIFICATION ASTM A36-08, ASTM A572 GR50-07, CSA G40.21-04 44W, ASTM A709 GR50-09A	SALES ORDER 0131380-06	CUST P.O. NUMBER A-00021232-06																					
HEAT I.D. G107335	C .08	Mn 1.16	P .013	S .025	SI .27	Cu .30	Ni .08	Cr .04	Mo .027	V .045	Nb .001	B .0003	N .0100	Sn .010	Al .000	Ti .00100	Ca .00090	Zn .00610	C Eqv .4						

Mechanical Test: Yield 60700 PSI, 418.51 MPA Tensile: 76000 PSI, 524 MPA %El: 20.7/8in, 20.7/200MM

Customer Requirements CASTING: STRAND CAST

Comment: NO WELD REPAIRMENT PERFORMED. STEEL NOT EXPOSED TO MERCURY.

Mechanical Test: Yield 60300 PSI, 415.75 MPA Tensile: 74800 PSI, 515.73 MPA %El: 20.1/8in, 20.1/200MM

Customer Requirements CASTING: STRAND CAST

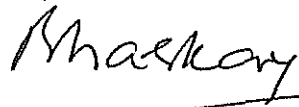
Comment: NO WELD REPAIRMENT PERFORMED. STEEL NOT EXPOSED TO MERCURY.

**Customer Notes**

NO WELD REPAIRMENT PERFORMED. STEEL NOT EXPOSED TO MERCURY.

All manufacturing processes including melt and cast, occurred in USA. MTR complies with EN10204 3.1B

THE ABOVE FIGURES ARE CERTIFIED CHEMICAL AND PHYSICAL TEST RECORDS AS CONTAINED IN THE PERMANENT RECORDS OF COMPANY.

  
Bhaskar Yalamanchili  
Quality Director  
Gerdau Ameristeel

  
Metallurgical Services Manager  
CARTERSVILLE STEEL MILL

Seller warrants that all material furnished shall comply with specifications subject to standard published manufacturing variations. NO OTHER WARRANTIES, EXPRESSED OR IMPLIED, ARE MADE BY THE SELLER, AND SPECIFICALLY EXCLUDED ARE WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE. In no event shall seller be liable for indirect, consequential or punitive damages arising out of or related to the materials furnished by seller. Any claim for damages for materials that do not conform to specifications must be made from buyer to seller immediately after delivery of same in order to allow the seller the opportunity to inspect the material in question.



CARTERSVILLE STEEL MILL  
 384 OLD GRASSDALE RD NE  
 CARTERSVILLE GA 30121 USA  
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**Chemical and Physical Test Report**  
 Made and Melted In USA

G-166661

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**PRODUCED IN: CARTERSVILLE**

SHAPE + SIZE	GRADE	SPECIFICATION																	SALES ORDER	CUST P.O. NUMBER					
C12 X 20.7#	A36	ASTM A36-08, ASTM A572 GR50-07, CSA G40.21-04 44W, ASTM A709 GR50-09A																	0131380-05	A-00021232-05					
HEAT I.D.	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	V	Nb	B	N	Sn	Al	Ti	Ca	Zn	C Eqv						
G107344	.08	1.15	.012	.022	.25	.25	.08	.05	.021	.035	.001	.0003	.0074	.010	.000	.00100	.00020	.00350	.38						

Mechanical Test: Yield 57000 PSI, 393 MPA Tensile: 74300 PSI, 512.28 MPA %El: 23.2/8in, 23.2/200MM  
 Customer Requirements CASTING: STRAND CAST  
 Comment: NO WELD REPAIRMENT PERFORMED. STEEL NOT EXPOSED TO MERCURY.  
 Mechanical Test: Yield 57000 PSI, 393 MPA Tensile: 73700 PSI, 508.14 MPA %El: 24.3/8in, 24.3/200MM  
 Customer Requirements CASTING: STRAND CAST  
 Comment: NO WELD REPAIRMENT PERFORMED. STEEL NOT EXPOSED TO MERCURY.

**PRODUCED IN: CARTERSVILLE**

SHAPE + SIZE	GRADE	SPECIFICATION																	SALES ORDER	CUST P.O. NUMBER					
C12 X 20.7#	A36	ASTM A36-08, ASTM A572 GR50-07, CSA G40.21-04 44W, ASTM A709 GR50-09A																	0131380-05	A-00021232-05					
HEAT I.D.	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	V	Nb	B	N	Sn	Al	Ti	Ca	Zn	C Eqv						
G107345	.09	1.15	.012	.024	.26	.27	.08	.05	.020	.034	.001	.0003	.0080	.011	.000	.00100	.00020	.00560	.38						

Mechanical Test: Yield 57000 PSI, 393 MPA Tensile: 74200 PSI, 511.59 MPA %El: 24.0/8in, 24.0/200MM  
 Customer Requirements CASTING: STRAND CAST  
 Comment: NO WELD REPAIRMENT PERFORMED. STEEL NOT EXPOSED TO MERCURY.  
 Mechanical Test: Yield 56900 PSI, 392.31 MPA Tensile: 73800 PSI, 508.83 MPA %El: 22.7/8in, 22.7/200MM  
 Customer Requirements CASTING: STRAND CAST  
 Comment: NO WELD REPAIRMENT PERFORMED. STEEL NOT EXPOSED TO MERCURY.

**Customer Notes**

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 All manufacturing processes including melt and cast, occurred in USA. MTR complies with EN10204 3.1B

Bhaskar Yalamanchili  
 Quality Director  
 Gerdau Ameristeel

THE ABOVE FIGURES ARE CERTIFIED CHEMICAL AND PHYSICAL TEST RECORDS AS CONTAINED IN THE PERMANENT RECORDS OF COMPANY.

Metallurgical Services Manager  
 CARTERSVILLE STEEL MILL

Seller warrants that all material furnished shall comply with specifications subject to standard published manufacturing variations. NO OTHER WARRANTIES, EXPRESSED OR IMPLIED, ARE MADE BY THE SELLER, AND SPECIFICALLY EXCLUDED ARE WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE. In no event shall seller be liable for indirect, consequential or punitive damages arising out of or related to the materials furnished by seller. Any claim for damages for materials that do not conform to specifications must be made from buyer to seller immediately after delivery of same in order to allow the seller the opportunity to inspect the material in question.

