

Bill To:
GERDAU CORSA S A P I DE CV
KM 3 CARRETERA MEXICO-
CD SAHAGUN S/N
SAHAGUN
43990

HG
MX

Ship To: 1
GERDAU CORSA S A P I DE CV
402 GRAND CENTRAL BLVD
MILO DISTRIBUTION CENTER
LAREDO TX
78045 US

Order Date:
PO No:
Mill Order No:
SAP Shpmt No: 141452/

CERTIFIED MATERIAL TEST REPORT



GERDAU
Midlothian Mill
300 Ward Road
Midlothian, TX 76065
(972)775-8241

SPECIFICATIONS
ASTM A6-09, A992-06a, A572-07

SIZE	GRADE	LENGTH	PRODUCT
W 6 X 8.5# / W150 X 12.7	992/572-50	40 FT / 12.192 M	WF BEAMS

HEAT NO: 22639570

CHEMICAL ANALYSIS

C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Sn	V	Al	Nb	CE
.08	.96	.011	.021	.27	.36	.10	.10	.035	.009	.002	.003	.018	.3

PHYSICAL PROPERTIES

Yield Strength		Tensile Strength		Specimen Area		Elongation		Bend Test	ROA
KSI	MPa	KSI	MPa	Sq In	Sq cm	%	Gage Length	Dia. Result	%
65.0	448.2	79.2	546.1	0.231	1.49	24.5	8 In 200 mm		
64.0	441.3	76.9	530.2	0.237	1.53	23.4	8 In 200 mm		

TENSILE TEST RATIOS

YLD/TENS YLD/TENS

.82 .83

Remarks

All manufacturing processes of this product, including electric arc MELTING and continuous CASTING, occurred in the U.S.A. IMTR complies with EN 10204 3.1 -- "M" prefix HT# on shipping doc identifies production before 4/1/2012 conversion to SAP.

"I hereby certify that the contents of this report are correct and accurate. All tests and operations performed by this material manufacturer or its sub-contractors, when applicable, are in compliance with the requirements of the material specifications and applicable purchaser designated requirements."

Signed: Tom L. Harrington Date: Jul. 16, 2012

Tom L. Harrington: Quality Assurance Manager

Signed: _____
Notary Public (if applicable)

Date: _____

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