



US-ML-MIDLOTHIAN  
300 WARD ROAD  
MIDLOTHIAN, TX 76065  
USA

CERTIFICADO DE CALIDAD

|  |  |   |                    |                     |  |                            |
|--|--|---|--------------------|---------------------|--|----------------------------|
| CUSTOMER SHIP TO<br>TRANSPORTE DE GAS ROAN SA<br>ZVP 16 603 717<br>GENERAL ESCOBEDO,NL 66052<br>Mexico |  | CUSTOMER BILL TO<br>GERDAU CORSA S A P I DE CV<br>CARRETERA MEXICO CD SAHAGUN<br>SN<br>CD SAHAGUN,HGO 43990<br>Mexico |                    | GRADE<br>992/572-50 | SHAPE / SIZE<br>WFBEAM SHAPE_I / 6 X 8.5# / 150 X 12.7 |                            |
| SALES ORDER<br>87463/000010  |  | SPECIFICATION / DATE or REVISION<br>A572/A572M-07<br>A992/A992M-11<br>ASTM A6/A6M-11                                  |                    | LENGTH<br>40'00"    | WEIGHT<br>38,420 LB                                    | HEAT / BATCH<br>S905085202 |
| CUSTOMER PURCHASE ORDER NUMBER<br>4500175835   |  | BILL OF LADING<br>1327-0000010531   | DATE<br>29.06.2012 |                     |  |                            |

| CHEMICAL COMPOSITION |      |       |       |      |      |      |      |       |       |       |       |       |  |
|----------------------|------|-------|-------|------|------|------|------|-------|-------|-------|-------|-------|--|
| C %                  | Mn % | P %   | S %   | Si % | Cu % | Ni % | Cr % | Mo %  | Sn %  | V %   | Nb %  | Al %  |  |
| 0.06                 | 0.94 | 0.014 | 0.031 | 0.21 | 0.21 | 0.07 | 0.11 | 0.027 | 0.007 | 0.003 | 0.021 | 0.003 |  |

| CHEMICAL COMPOSITION |  |
|----------------------|--|
| CEqvA6 %             |  |
| 0.3                  |  |

| MECHANICAL PROPERTIES |        |         |         |          |        |  |
|-----------------------|--------|---------|---------|----------|--------|--|
| YS KSI                | YS MPa | UTS KSI | UTS MPa | G/L inch | G/L mm |  |
| 62.1                  | 430    | 75.2    | 523     | 8.000    | 200.0  |  |
| 62.4                  | 428    | 75.8    | 519     | 8.000    | 200.0  |  |

| MECHANICAL PROPERTIES |             |
|-----------------------|-------------|
| Elong. %              | Y/T ratio % |
| 24.90                 | 0.823       |
| 25.20                 | 0.826       |

COMMENTS / NOTES

The above figures are certified chemical and physical test records as contained in the permanent records of company. This material, including the billets, was melted and manufactured in the USA. We certify that these data are correct and in compliance with specified requirements. CMTR complies with EN 10204 3.1.

*Bhaskar*  
BHASKAR YALAMANCHILI  
QUALITY DIRECTOR

*Tom Harrington*  
TOM HARRINGTON  
QUALITY ASSURANCE MGR