

| No | B07 Heat / Cast Nr | Deoxidation Method | / C71 / Chemical composition / % / | | | | | | | | | | | | | | | | |
|----|--------------------|--------------------|------------------------------------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|
| | | | C | Si | Mn | P | S | N | Cu | Cr | Ni | Mo | Al | V | Ti | Nb | W | As | Ceq |
| 1 | 83855 | | 0.130 | 0.230 | 0.830 | 0.012 | 0.010 | 0.009 | 0.310 | 0.090 | 0.090 | 0.013 | 0.039 | 0.003 | 0.027 | 0.001 | 0.000 | 0.013 | 0.316 |
| 2 | 83858 | | 0.140 | 0.280 | 0.860 | 0.013 | 0.003 | 0.009 | 0.310 | 0.110 | 0.080 | 0.014 | 0.035 | 0.004 | 0.032 | 0.002 | 0.000 | 0.012 | 0.335 |
| 3 | 83879 | | 0.150 | 0.260 | 0.860 | 0.022 | 0.008 | 0.010 | 0.360 | 0.170 | 0.100 | 0.017 | 0.038 | 0.005 | 0.029 | 0.002 | 0.001 | 0.014 | 0.362 |
| 4 | 83925 | | 0.140 | 0.220 | 0.850 | 0.010 | 0.004 | 0.008 | 0.370 | 0.080 | 0.080 | 0.013 | 0.032 | 0.004 | 0.030 | 0.001 | 0.000 | 0.010 | 0.331 |
| 5 | 83920 | | 0.130 | 0.250 | 0.840 | 0.018 | 0.004 | 0.009 | 0.280 | 0.120 | 0.090 | 0.013 | 0.033 | 0.005 | 0.030 | 0.002 | 0.000 | 0.014 | 0.322 |
| 6 | 83877 | | 0.140 | 0.250 | 0.850 | 0.014 | 0.006 | 0.009 | 0.330 | 0.100 | 0.100 | 0.017 | 0.035 | 0.004 | 0.025 | 0.001 | 0.000 | 0.012 | 0.335 |
| 7 | 83918 | | 0.130 | 0.220 | 0.850 | 0.013 | 0.007 | 0.010 | 0.350 | 0.100 | 0.090 | 0.013 | 0.035 | 0.005 | 0.034 | 0.001 | 0.000 | 0.013 | 0.325 |
| 8 | 83874 | | 0.140 | 0.220 | 0.830 | 0.010 | 0.006 | 0.008 | 0.270 | 0.080 | 0.080 | 0.015 | 0.038 | 0.004 | 0.027 | 0.001 | 0.000 | 0.015 | 0.322 |
| 9 | 83852 | | 0.140 | 0.250 | 0.850 | 0.012 | 0.007 | 0.009 | 0.290 | 0.080 | 0.080 | 0.016 | 0.026 | 0.003 | 0.022 | 0.001 | 0.000 | 0.013 | 0.326 |
| 10 | 83849 | | 0.130 | 0.250 | 0.850 | 0.011 | 0.015 | 0.010 | 0.320 | 0.080 | 0.080 | 0.012 | 0.037 | 0.002 | 0.029 | 0.001 | 0.000 | 0.013 | 0.317 |
| 11 | 84048 | | 0.130 | 0.240 | 0.840 | 0.011 | 0.007 | 0.008 | 0.320 | 0.070 | 0.110 | 0.015 | 0.038 | 0.004 | 0.033 | 0.001 | 0.000 | 0.010 | 0.317 |
| 12 | 84003 | | 0.130 | 0.240 | 0.850 | 0.010 | 0.008 | 0.009 | 0.300 | 0.070 | 0.080 | 0.011 | 0.037 | 0.004 | 0.030 | 0.001 | 0.000 | 0.009 | 0.314 |
| 13 | 83847 | | 0.140 | 0.240 | 0.860 | 0.018 | 0.013 | 0.011 | 0.290 | 0.100 | 0.070 | 0.012 | 0.034 | 0.003 | 0.028 | 0.001 | 0.000 | 0.013 | 0.330 |
| 14 | 83848 | | 0.130 | 0.270 | 0.850 | 0.013 | 0.013 | 0.011 | 0.290 | 0.080 | 0.070 | 0.012 | 0.038 | 0.003 | 0.036 | 0.001 | 0.001 | 0.012 | 0.315 |
| 15 | 83854 | | 0.130 | 0.240 | 0.850 | 0.015 | 0.013 | 0.010 | 0.350 | 0.100 | 0.090 | 0.014 | 0.033 | 0.003 | 0.028 | 0.001 | 0.000 | 0.013 | 0.324 |
| 16 | 84145 | | 0.150 | 0.240 | 0.850 | 0.010 | 0.008 | 0.010 | 0.240 | 0.150 | 0.090 | 0.012 | 0.031 | 0.004 | 0.026 | 0.001 | 0.000 | 0.014 | 0.347 |
| 17 | 83986 | | 0.130 | 0.240 | 0.810 | 0.014 | 0.009 | 0.009 | 0.290 | 0.090 | 0.090 | 0.019 | 0.035 | 0.003 | 0.035 | 0.001 | 0.000 | 0.012 | 0.313 |
| 18 | 83987 | | 0.140 | 0.230 | 0.840 | 0.013 | 0.009 | 0.009 | 0.330 | 0.080 | 0.090 | 0.017 | 0.038 | 0.003 | 0.031 | 0.001 | 0.000 | 0.011 | 0.328 |
| 19 | 83944 | | 0.140 | 0.250 | 0.840 | 0.010 | 0.005 | 0.009 | 0.280 | 0.080 | 0.070 | 0.011 | 0.030 | 0.004 | 0.027 | 0.001 | 0.000 | 0.011 | 0.322 |
| 20 | 83853 | | 0.140 | 0.240 | 0.850 | 0.013 | 0.009 | 0.010 | 0.310 | 0.080 | 0.090 | 0.014 | 0.031 | 0.003 | 0.030 | 0.001 | 0.000 | 0.013 | 0.328 |
| 21 | 83926 | | 0.130 | 0.240 | 0.830 | 0.010 | 0.004 | 0.009 | 0.320 | 0.080 | 0.090 | 0.013 | 0.039 | 0.004 | 0.028 | 0.001 | 0.000 | 0.010 | 0.315 |
| 22 | 83845 | | 0.130 | 0.230 | 0.860 | 0.013 | 0.009 | 0.011 | 0.280 | 0.080 | 0.080 | 0.014 | 0.028 | 0.003 | 0.034 | 0.001 | 0.000 | 0.011 | 0.317 |
| 23 | 83851 | | 0.140 | 0.240 | 0.840 | 0.012 | 0.013 | 0.010 | 0.290 | 0.080 | 0.080 | 0.013 | 0.029 | 0.003 | 0.032 | 0.001 | 0.000 | 0.014 | 0.324 |
| 24 | 83850 | | 0.140 | 0.260 | 0.850 | 0.011 | 0.009 | 0.010 | 0.290 | 0.080 | 0.080 | 0.013 | 0.032 | 0.003 | 0.032 | 0.001 | 0.000 | 0.014 | 0.326 |
| 25 | 83947 | | 0.140 | 0.260 | 0.860 | 0.009 | 0.003 | 0.011 | 0.330 | 0.070 | 0.090 | 0.018 | 0.036 | 0.005 | 0.035 | 0.001 | 0.000 | 0.011 | 0.330 |
| 26 | 83951 | | 0.140 | 0.250 | 0.830 | 0.010 | 0.012 | 0.009 | 0.310 | 0.060 | 0.080 | 0.015 | 0.038 | 0.004 | 0.028 | 0.001 | 0.000 | 0.013 | 0.320 |
| 27 | 83989 | | 0.130 | 0.230 | 0.860 | 0.011 | 0.006 | 0.009 | 0.290 | 0.070 | 0.080 | 0.013 | 0.033 | 0.003 | 0.031 | 0.001 | 0.000 | 0.011 | 0.315 |
| 28 | 83988 | | 0.140 | 0.240 | 0.850 | 0.011 | 0.005 | 0.009 | 0.300 | 0.070 | 0.080 | 0.013 | 0.029 | 0.003 | 0.026 | 0.001 | 0.000 | 0.011 | 0.324 |
| 29 | 83880 | | 0.140 | 0.250 | 0.860 | 0.021 | 0.008 | 0.009 | 0.310 | 0.120 | 0.100 | 0.019 | 0.033 | 0.005 | 0.026 | 0.001 | 0.002 | 0.012 | 0.340 |
| 30 | 83948 | | 0.130 | 0.250 | 0.830 | 0.010 | 0.005 | 0.011 | 0.340 | 0.070 | 0.080 | 0.014 | 0.040 | 0.005 | 0.039 | 0.001 | 0.000 | 0.011 | 0.314 |
| 31 | 83946 | | 0.130 | 0.250 | 0.820 | 0.009 | 0.006 | 0.009 | 0.260 | 0.060 | 0.070 | 0.012 | 0.032 | 0.004 | 0.032 | 0.001 | 0.000 | 0.012 | 0.304 |
| 32 | 84052 | | 0.130 | 0.240 | 0.830 | 0.011 | 0.013 | 0.010 | 0.340 | 0.080 | 0.090 | 0.024 | 0.045 | 0.004 | 0.029 | 0.001 | 0.000 | 0.008 | 0.319 |
| 33 | 84156 | | 0.140 | 0.290 | 0.860 | 0.012 | 0.014 | 0.010 | 0.270 | 0.070 | 0.090 | 0.014 | 0.033 | 0.003 | 0.025 | 0.001 | 0.000 | 0.013 | 0.325 |
| 34 | 84151 | | 0.140 | 0.230 | 0.860 | 0.011 | 0.008 | 0.008 | 0.220 | 0.100 | 0.090 | 0.014 | 0.039 | 0.004 | 0.033 | 0.001 | 0.000 | 0.014 | 0.328 |
| 35 | 84153 | | 0.140 | 0.230 | 0.860 | 0.011 | 0.007 | 0.010 | 0.260 | 0.080 | 0.100 | 0.017 | 0.045 | 0.004 | 0.038 | 0.001 | 0.000 | 0.014 | 0.328 |

D01 - RESULT OF SURFACE CONTROL AND DIMENSIONAL CHECK: SATISFACTORY
Z01 - WE HEREBY CERTIFY THAT THE ABOVE MENTIONED STEEL HAS BEEN DELIVERED TO YOU IN COMPLIANCE WITH YOUR PURCHASE ORDER.
WE HEREBY CERTIFY THAT THE ABOVE MENTIONED STEEL (HEAT NUMBER) HAS BEEN TESTED AND PROVED TO BE FREE OF RADIOACTIVITY.

*Lo=8 in.

A05 Chief Department
Technical control
Stomana Industry S.A.

