6600 South Harlem Avenue Argo, IL 60501-1930 Phone: (708) 594-1700

(708) 458-0106

Fax:

**WELDBEND** 

MATERIAL TEST REPORT FITTING o: PLESA ANAHUAC Y CIAS. S.A.DE C.V.
AMERICA DISPATCH INC OF LARDO

LAREDO, TX 78045

Attn: HUMBERTO DEL CASTILLO T.

Order No. 8715

Description						Hea	Heat ID		Steel Producer					,		
Qty	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Cb*	٧	Tens	Yield	Elong	BHN	Rev Yr
Carbo	n Equiva	lence	Note	s:						*No lor	ger required	under the current standard				_
20" St	d LR 90°	Elbow					58174	VALLOUREC/MANNESMANN				Hot Formed				
2	.12	.69	.014	.005	.20	.13	.07	.15	.05	0.000	.003	66862	50473	45.00	141	06A
0.29	0		US C	RIGIN (	SUBS	TANTIAL	LY TRAN	ISFORM	IED IN T	HE U.S.A.)	; FROM FI	RENCH STEEL.				
18" x 1	12" Std F	Reducing	1 Tee 640801 NKK							He						
2	.21		.013	.001	.18	.01	.02	.07	.01		.000	68312	47137	40.00	197	05A
0.35	0		US O	RIGIN (	SUBS	TANTIAL	LY TRAN	ISFORM	IED IN T	HE U.S.A.)	; FROM JA	APANESE STEEL.				
16" x 1	12" Std F	Reducino	1 Tee AX781 NKK								He	Heat Treat: Stress Relieved				
2	.19	.70	.008	.003	.16	.01	.01	.02	.00	0.000	.000	71300	51800	36.50	143	01
0.31						TANTIAL		ISFORM	IED IN T	HE U.S.A.)	; FROM JA	APANESE STEEL.				
14" x 1	12" Std F	Reducino	Tee AW842 SUMITOMO								He	Heat Treat: Stress Relieved				
1	.19	.76	.014	.008	.21	.02	.02	.05	.01	0.000	.000	69800	45300	40.70	141	01
0.33	31						LY TRAN	ISFORM	IED IN T	HE U.S.A.)	; FROM JA	APANESE STEEL.				
14" x 1	10" Std F	Reducino	Tee 912714 JFE STEEL CORP.							——————————————————————————————————————						
2	.20	•	.016	.002	.20	.02	.02		< .01	0.000	.002	63600	44600	38.70	133	06A
0.29	. <u>.                                   </u>										; FROM JA	APANESE STEEL.				
2" x 1"	' Std Red	lucina T										He	Heat Treat: Stress Relieved			
30	.19	.67	.010	.001	.22	.04	.03	.03	.01	< 0.002	.001	63300	55900	34.00	133	06A
0.31		.07										RGENTINIAN STEEL.	7-7			
<u> </u>								GALL			<u> </u>		eat Treat: S	Stress Relieved		
5" Std	•	00	014	.006	.20	.09	.05		.01	0.003	- 002	73800	60800	27.30	150	06A
10	.18	.92	.014 M⊑L			.09 IUFACTU				0.003	₹ ,002	73000	00000	27.00	130	00/
0.30	,,		IVICL	LUAN	C IVIDAI		JI ILD IN	111L U.	J,, ٦.			<del></del> .				

All fittings meet the requirements of ASTM A-234 WPB, (and SA-234) and are seamless except as noted. Starting Material Seamless Pipe for elbows, tees and reducers; Plate for caps and welded fittings. ISO 9001:2008 CERTIFIED MANUFACTURER All fittings meet NACE MRO-175 - Latest Revision All fittings meet NACE MRO-103 - Latest Revision





August 26, 2010

By Mark Torres - MTR Coordinator

Quality Assurance Department
Test Results herein are correct as contained in test
records retained by the company.
In accordance with EN 10 204 Para 3.1
In accordance with PED 97/23/EC, 7/2