



Industrial de Valvulas, S.A de C.V.
 Av. de La Industria Lote 16 Fracc. Industrial El Trebol
 TepicZolitan, Estado de Mexico C.P. 54600

(Numero) Number 0624/2008
 (Fecha) Date 28/03/2008

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

(ACCORDING TO EN10204 TYPE 3.1)
 ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE
 (CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PRABADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES
 FOLLOWING STANDARDS LAST EDITION:
 ESTANDARES ULTIMA EDICION.)

- API 598 - VALVE INSPECTION AND TESTING
- API 599 - METAL PLUG VALVES - FLANGED, THREADED AND WELDING
- ANSI B16-10 - FACE TO FACE AND END TO END DIMENSIONS OF VALVES
- ANSI B16-34 - VALVES - FLANGED, THREADED AND WELDING ENDS
- MSS-SP61 - PRESSURE TESTING OF STEEL VALVES
- API 6D - PIPELINE VALVES - GATE, PLUG, BALL ANF CHECK
- API 600 - STEEL GATE VALVES, FLANGED AND WELDING ENDS
- ANSI B16-11 - FORGED FITTINGS, SOCKET - WELDING AND THREADED
- API 602 - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS

Part No. **BRSB206E08AAB**

(Codigo) **2" Fig. 5540 S UT A105, API TRIM No.8 830000C**

Description **FORGED STEEL PISTON CHECK VALVE**

(VALVULA RETENCION TIPO PISTON DE ACERO FORJADO)

VALVE WITH LOW EMISSION CONTROL. (VALVULA SUMINISTRADA CON CONTROL DE EMISIONES FUGITIVAS A 50 PPM'S MAX)

TEST	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)
PRESSURE TEST (PRUEBAS DE PRESION)			
HYDROSTATIC (PSI) (HIDROSTATICA)	2970	N A	2245 N A
PNEUMATIC (PSI) (NEUMATICA)			N A N A

Invoice(Factura) 93082 Item(Partida) 7
 Qty(Cantidad) 20

MECHANICAL TESTS (PROP. MECANICAS)

CHEMICAL COMPOSITION (%)

COMPOSICION QUIMICA (%)

ITEM (PART)	HEAT No. (COLADA)	MATERIAL (ASTM)	C	Mn	P	S	SI	Ni	Cr	Mo	Cu	V	Cb	TENS KPSI CMM/6	YIELD KPSI 1ST	ELG % 2ND	RED % 3RD	BHN AVG
BODY CUERPO	CAP	ASTM A-105N	0.200	0.750	0.020	0.008	0.240	0.000	0.000	0.000	0.000	0.025	0.000	70.22	48.57	28	50	170
BODY CUERPO	CAW	ASTM A-105N	0.230	0.770	0.020	0.007	0.240	0.050	0.050	0.120	0.080	0.010	0.000	76.85	48.57	27	43	170
BODY CUERPO	CAZ	ASTM A-105N	0.230	0.800	0.020	0.007	0.350	0.050	0.030	0.020	0.050	0.010	0.000	78.30	52.20	36	55	170
YOKE YUGO	CAK	ASTM A-105N	0.200	0.750	0.020	0.008	0.240	0.000	0.000	0.000	0.000	0.007	0.024	70.22	48.57	28	50	170
YOKE YUGO	CAS	ASTM A-105N	0.210	0.760	0.020	0.011	0.210	0.020	0.100	0.000	0.000	0.017	0.016	78.30	48.57	25	43	170
YOKE YUGO	CAV	ASTM A-105N	0.260	0.810	0.018	0.007	0.240	0.050	0.050	0.100	0.220	0.010	0.000	76.12	50.75	32	54	170
YOKE YUGO	CAX	ASTM A-105N	0.220	0.720	0.022	0.008	0.270	0.050	0.030	0.020	0.050			79.31	52.92	35	54	170

FACIO-21 REV "3"

CERTIFICADO POR: ASEGURAMIENTO DE CALIDAD

CERTIFIED BY: QUALITY ASSURANCE

Sandra Ruiz