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Industrial de Valvulas, S.A de C.V.
Av. de La Industria Lote 16 Fracc. Industrial El Trebol
Tepotzotlan, Estado de México C.P. 54600

(Numero) Number	501A/2009
(Fecha) Date	24/03/2009

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

(ACCORDING TO EN10204 TYPE 3.1)

ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS LAST EDITION:

(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PROBADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES ULTIMA EDICIÓN.)

API 598	- VALVE INSPECTION AND TESTING
API 599	- METAL PLUG VALVES - FLANGED, THREADED AND WELDING
ANSI B16-10	- FACE TO FACE AND END TO END DIMENSIONS OF VALVES
ANSI B16-34	- VALVES - FLANGED, THREADED AND WELDING ENDS
MSS-SP61	- PRESSURE TESTING OF STEEL VALVES
API 6D	- PIPELINE VALVES - GATE, PLUG, BALL ANF CHECK
API 600	- STEEL GATE VALVES, FLANGED AND WELDING ENDS
ANSI B16-11	- FORGED FITTINGS, SOCKET - WELDING AND THREADED
API 602	- COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS

Part No. BCSB206E08AAB

(Código) 2" Fig. 950 S UT A105, API TRIM No. 8

Description
Descripción FORGED STEEL GATE VALVE
(VALVULA COMPUERTA DE ACERO FORJADO)

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE 1	(LADO) 2
HYDROSTATIC (PSI) (HIDROSTATICA)	2970	2970	NA	N A
PNEUMATIC (PSI) (NEUMATICA)			80	80

			CHEMICAL COMPOSITION (%) / COMPOSICIÓN QUIMICA (%)											MECHANICAL TESTS (PROP. MECANICAS)				
														TENS	YIELD	ELG	RED	BHN
ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	Cb	KPSI CVN@	KPSI 1ST	% 2ND	% 3RD	AVO
BODY CUERPO	CAZ	ASTM A-105N	0.230	0.800	0.020	0.007	0.350	0.050	0.030	0.020	0.050			78.30	52.20	36	55	170
YOKE YUGO	CCJ	ASTM A-105N	0.220	0.890	0.020	0.007	0.210	0.100	0.100	0.100	0.000	0.000		79.02	55.10	36	55	170

CERTIFICADO POR:
ASEGURAMIENTO DE CALIDAD

CERTIFIED BY :
QUALITY ASSURANCE

JESSICA GARCIA

FAC10-21 REV "3"