

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS:

(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PROBADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES.)

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|-------------|---|-------------|---|
| API 598 | - VALVE INSPECTION AND TESTING | API 6D | - PIPELINE VALVES - GATE, PLUG, BALL ANF CHECK |
| API 599 | - METAL PLUG VALVES - FLANGED, THREADED AND WELDING | API 600 | - STEEL GATE VALVES, FLANGED AND WELDING ENDS |
| ANSI B16-10 | - FACE TO FACE AND END TO END DIMENSIONS OF VALVES | ANSI B16-11 | - FORGED FITTINGS, SOCKET - WELDING AND THREADED |
| ANSI B16-34 | - VALVES - FLANGED, THREADED AND WELDING ENDS | API 602 | - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS |
| MSS-SP61 | - PRESSURE TESTING OF STEEL VALVES | | |

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Part No. BCSB056E12AAB
(Código)
Description 1/2" Fig. 950 S 3HF A105, API TRIM No.12 830000C
Descripción **FORGED STEEL GATE VALVE**
(VALVULA COMPUERTA DE ACERO FORJADO)
VALVE WITH LOW EMISSION CONTROL
(VALVULA SUMINISTRADA CON CONTROL DE EMISIONES FUGITIVAS A 50 PPM'S MAX)

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)	
			1	2
HYDROSTATIC (PSI) (HIDROSTATICA)	2970	2970	N A	N A
PNEUMATIC (PSI) (NEUMATICA)			80	80

Invoice(Factura) 90538 Item(Partida) 1
Qty(Cantidad) 150

MECHANICAL TESTS (PROP. MECANICAS)

CHEMICAL COMPOSITION (%) COMPOSICIÓN QUIMICA (%)

ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	CHEMICAL COMPOSITION (%)										TENS	YIELD	ELG	RED	BHN	
			C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	W	KPSI CVN@	KPSI 1ST	% 2ND	% 3RD	AVG
BODY CUERPO	CAX	ASTM A-105N	0.220	0.720	0.022	0.008	0.270	0.050	0.030	0.020	0.050			79.31	52.92	35	54	170
BODY CUERPO	CCH	ASTM A-105N	0.230	0.680	0.019	0.007	0.250	0.100	0.100		0.220			78.30	52.20	27	58	170
BODY CUERPO	CCJ	ASTM A-105N	0.220	0.890	0.020	0.007	0.210	0.100	0.100	0.100				79.02	55.10	32	60	170
YOKE YUGO	CAV	ASTM A-105N	0.230	0.810	0.018	0.007	0.240	0.050	0.050	0.100	0.220	0.010		76.12	50.75	32	54	170

FACIO-21 REV "2"

CERTIFICADO POR: ASEGURAMIENTO DE CALIDAD CERTIFIED BY: QUALITY ASSURANCE


Sandra Ruiz