



Industrial de Valvulas, S.A de C.V.
 Av. de La Industria Lote 16 Fracc. Industrial El Trebol
 Tepetzotlan, Estado de México C.P. 54600

(Numero) Number
 (Fecha) Date

3139/2009
 29/10/2009

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

(ACCORDING TO EN10204 TYPE 3.1)
 ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS LAST EDITION:

(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PRABADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES ULTIMA EDICIÓN.)

- | | | | |
|-------------|---|-------------|---|
| API 598 | - VALVE INSPECTION AND TESTING | API 6D | - PIPELINE VALVES - GATE, PLUG, BALL AND CHECK |
| API 599 | - METAL PLUG VALVES - FLANGED, THREADED AND WELDING | API 600 | - STEEL GATE VALVES, FLANGED AND WELDING ENDS |
| ANSI B16-10 | - FACE TO FACE AND END TO END DIMENSIONS OF VALVES | ANSI B16-11 | - FORGED FITTINGS, SOCKET - WELDING AND THREADED |
| ANSI B16-34 | - VALVES - FLANGED, THREADED AND WELDING ENDS | API 602 | - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS |
| MSS-SP61 | - PRESSURE TESTING OF STEEL VALVES | | |

Part No. **BCSB106F08AAB830000C**
 (Código)
 Description **1" Fig. 950 SW UT A105, API TRIM No.8 830000C**
 Descripción **FORGED STEEL GATE VALVE**
(VALVULA COMPUERTA DE ACERO FORJADO)

VALVE WITH LOW EMISSION CONTROL (VALVULA SUMINISTRADA CON CONTROL DE EMISIONES FUGITIVAS A 50 PPM'S MAX)

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)	
			1	2
HYDROSTATIC (PSI) (HIDROSTATICA)	2970	2970	N A	N A
PNEUMATIC (PSI) (NEUMATICA)			80	80

Invoice(Factura) 22327P Item(Partida) 34
 Qty(Cantidad) 25

MECHANICAL TESTS (PROP. MECANICAS)

CHEMICAL COMPOSITION (%) COMPOSICIÓN QUIMICA (%) TENS YIELD ELG RED BHN

ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	Cb	KPSI CVNg	KPSI 1ST	% 2ND	% 3RD	AVG
BODY CUERPO	CAX	ASTM A-105N	0.220	0.720	0.022	0.008	0.270	0.050	0.030	0.020	0.050	0.000	0.000	79.31	52.92	35	54	170
BODY CUERPO	CCL	ASTM A-105N	0.210	0.780	0.019	0.008	0.270	0.040	0.020	0.030	0.070	0.000	0.000	79.02	55.10	37	54	170
YOKE YUGO	CAX	ASTM A-105N	0.220	0.720	0.022	0.008	0.270	0.050	0.030	0.020	0.050	0.000	0.000	79.31	52.92	35	54	170
YOKE YUGO	CCK	ASTM A-105N	0.230	0.750	0.018	0.009	0.220	0.050	0.080	0.020	0.080	0.000	0.000	78.30	55.82	35	55	170
YOKE YUGO	CCH	ASTM A-105N	0.230	0.680	0.019	0.007	0.250	0.100	0.100	0.000	0.220	0.000	0.000	78.30	52.20	27	58	170

FACIO-21 REV "3"

CERTIFICADO POR: ASEGURAMIENTO DE CALIDAD CERTIFIED BY: QUALITY ASSURANCE

JESSICA GARCIA