



WALWORTH
Since 1842

Industrial de Valvulas, S.A de C.V.
Av. de La Industria Lote 16 Fracc. Industrial El Trebol
Tepozotlan, Estado de México C.P. 54600

(Numero) Number 2987/2007
(Fecha) Date 05/12/2007

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS:
(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PRABADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES.)

- API 598 - VALVE INSPECTION AND TESTING
- API 6D - PIPELINE VALVES - GATE, PLUG, BALL ANF CHECK
- ANSI B16-10 - METAL PLUG VALVES - FLANGED, THREADED AND WELDING
- ANSI B16-11 - FACE TO FACE AND END TO END DIMENSIONS OF VALVES
- ANSI B16-34 - VALVES - FLANGED, THREADED AND WELDING ENDS
- MSS-SP61 - PRESSURE TESTING OF STEEL VALVES
- API 600 - STEEL GATE VALVES, FLANGED AND WELDING ENDS
- ANSI B16-11 - FORGED FITTINGS, SOCKET - WELDING AND THREADED
- API 602 - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS

Part No. **BCSB076F08AAB**

(Codigo) **3/4" Fig. 950 SW UT A105, API TRIM No.8 830000C**

Description **FORGED STEEL GATE VALVE (VALVULA COMPUERTA DE ACERO FORJADO)**

VALVE WITH LOW EMISSION CONTROL (VALVULA SUMINISTRADA CON CONTROL DE EMISIONES FUGITIVAS A 50 PPM'S MAX)

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAL)	SIDE (LADO)
			1 2
HYDROSTATIC (PSI) (HIDROSTATICA)	2970	2970	N A N A
PNEUMATIC (PSI) (PNEUMATICA)			80 80

Invoice(Factura) 89264 Item(Partida) 7
Qty(Cantidad) 100

MECHANICAL TESTS (PROB. MECANICAS)

CHEMICAL COMPOSITION (%)

COMPOSICIÓN QUIMICA (%)

ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	W	TENS (KPSI CVN/6)	YIELD (KPSI 1ST)	ELG (% 2ND)	RED (% 3RD)	BHN (AVG)
BODY CUERPO	CAV	ASTM A-105N	0.230	0.810	0.018	0.007	0.240	0.050	0.050	0.100	0.220	0.010		76.12	50.75	32	54	170
BODY CUERPO	CCH	ASTM A-105N	0.230	0.680	0.019	0.007	0.250	0.100	0.100		0.220			78.30	52.20	27	58	170
BODY CUERPO	CCL	ASTM A-105N	0.210	0.780	0.019	0.008	0.270	0.040	0.020	0.030	0.070			79.02	55.10	37	54	170
YOKE YUGO	CAX	ASTM A-105N	0.220	0.720	0.022	0.008	0.270	0.050	0.030	0.020	0.050			79.31	52.92	35	54	170
YOKE YUGO	CCI	ASTM A-105N	0.220	0.890	0.020	0.007	0.210	0.100	0.100	0.100				79.02	55.10	32	60	170
YOKE YUGO	CCL	ASTM A-105N	0.210	0.780	0.019	0.008	0.270	0.040	0.020	0.030	0.070			79.02	55.10	37	54	170

CERTIFICADO POR: ASEGURAMIENTO DE CALIDAD

CERTIFIED BY: QUALITY ASSURANCE

Sandra Ruiz