



Industrial de Valvulas, S.A. de C.V.  
 Av. de La Industria Lote 16 Fracc. Industrial El Trebol  
 Tepotzotlan, Estado de Mexico C.P. 54600

(Numero) Number  
 (Fecha) Date

2335/2011  
 12/07/2011

## QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

(ACCORDING TO EN10204 TYPE 3.1)

ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS LAST EDITION:

(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PRABADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES ULTIMA EDICIÓN.)

- |             |   |             |   |
|-------------|---|-------------|---|
| API 598     | - VALVE INSPECTION AND TESTING                      | API 6D      | - PIPELINE VALVES - GATE, PLUG, BALL AND CHECK                                    |
| API 599     | - METAL PLUG VALVES - FLANGED, THREADED AND WELDING | API 600     | - STEEL GATE VALVES, FLANGED AND WELDING ENDS                                     |
| ANSI B16-10 | - FACE TO FACE AND END TO END DIMENSIONS OF VALVES  | ANSI B16-11 | - FORGED FITTINGS, SOCKET - WELDING AND THREADED                                  |
| ANSI B16-34 | - VALVES - FLANGED, THREADED AND WELDING ENDS       | API 602     | - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS |
| MSS-SP61    | - PRESSURE TESTING OF STEEL VALVES                  |             |   |

Part No. **BRSB076E08AAB830000G**

(Código)

**3/4" Fig. 5540 S UT A105, API TRIM No.8 830000**

Description

FORGED STEEL PISTON CHECK VALVE CLASS 800  
 (VALVULA RETENCIÓN TIPO PISTON DE ACERO FORJADO CLASE 800)

VALVE WITH LOW EMISSION CONTROL (50 PPM'S MAX.) (VALVULA SUMINISTRADA CON CONTROL DE BAJAS EMISIONES FUGITIVAS (50 PPM'S MAX.) )

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)	
			1	2
HYDROSTATIC (PSI) (HIDROSTATICA)	2975	N A	2175	N A
PNEUMATIC (PSI) (NEUMATICA)			N A	N A

Invoice(Factura) A5730 Item(Partida) 2  
 Qty(Cantidad) 92

MECHANICAL TESTS (PROP. MECANICAS)

ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	CHEMICAL COMPOSITION (%)										COMPOSICIÓN QUIMICA (%)					TENS	YIELD	ELG	RED	BHN
			C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	Cb	KPSI CVN@	KPSI 1ST	% 2ND	% 3RD	AVG				
BODY CUERPO	D34	ASTM A-105N	0.190	0.740	0.022	0.018	0.280	0.076	0.074	0.057	0.069	0.001	74.53	40.46	31	40	157					
BODY CUERPO	D33	ASTM A-105N	0.195	0.764	0.019	0.022	0.285	0.080	0.060	0.050	0.040	0.001	73.51	39.29	28	34	165					
BODY CUERPO	D32	ASTM A-105N	0.196	0.768	0.016	0.015	0.285	0.070	0.052	0.020	0.030	0.001	72.93	39.87	29	36	164					
YOKE YUGO	D41	ASTM A-105N	0.180	0.690	0.018	0.019	0.280	0.070	0.050	0.050	0.020	0.001	75.11	40.02	30	41	166					
YOKE YUGO	D33	ASTM A-105N	0.195	0.764	0.019	0.022	0.285	0.080	0.060	0.050	0.040	0.001	73.51	39.29	28	34	165					
YOKE YUGO	D35	ASTM A-105N	0.180	0.750	0.022	0.020	0.260	0.083	0.082	0.053	0.068	0.001	76.27	41.33	34	40	158					

FAC10-21 REV "3"

CERTIFICADO POR:  
 ASEGURAMIENTO DE CALIDAD

CERTIFIED BY :  
 QUALITY ASSURANCE

Jessica Garcia