



**WALWORTH**  
 VALVES & FITTINGS  
 10000 N. HWY. 100  
 TEPOTZOTLAN, MEXICO

Industrial de Valvulas, S.A. de C.V.  
 Av. de La Industria Lote 16 Fracc. Industrial El Trebol  
 Tepotzotlan, Estado de Mexico C.P. 54600

(Numero) Number **2211/2010**  
 (Fecha) Date **07/09/2010**

# QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

(ACCORDING TO EN10204 TYPE 3.1)  
**ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO**

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS LAST EDITION:

(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PROBADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES ULTIMA EDICIÓN.)

- |             |   |             |   |
|-------------|---|-------------|---|
| API 598     | - VALVE INSPECTION AND TESTING                      | API 6D      | - PIPELINE VALVES - GATE, PLUG, BALL AND CHECK                                    |
| API 599     | - METAL PLUG VALVES - FLANGED, THREADED AND WELDING | API 600     | - STEEL GATE VALVES, FLANGED AND WELDING ENDS                                     |
| ANSI B16-10 | - FACE TO FACE AND END TO END DIMENSIONS OF VALVES  | ANSI B16-11 | - FORGED FITTINGS, SOCKET - WELDING AND THREADED                                  |
| ANSI B16-34 | - VALVES - FLANGED, THREADED AND WELDING ENDS       | API 602     | - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS |
| MSS-SP61    | - PRESSURE TESTING OF STEEL VALVES                  |             |   |

**Part No. BCSB156F08AAB830000G**  
 (Código)  
**Description 1 1/2" Fig. 950 SW UT A105, API TRIM No.8 830000G**  
 Descripción **FORGED STEEL GATE VALVE CLASS 800**  
**(VALVULA COMPUERTA DE ACERO FORJADO CLASE 800)**

VALVE WITH LOW EMISSION CONTROL (50 PPM'S MAX.) (VALVULA SUMINISTRADA CON CONTROL DE BAJAS EMISIONES FUGITIVAS (50 PPM'S MAX.))

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)	
			1	2
HYDROSTATIC (PSI) (HIDROSTATICA)	2975	2975	N A	N A
PNEUMATIC (PSI) (NEUMATICA)			80	80

Invoice(Factura) 128244 Item(Partida) 12  
 Qty(Cantidad) 30

**MECHANICAL TESTS (PROP. MECANICAS)**

**CHEMICAL COMPOSITION (%) COMPOSICIÓN QUIMICA (%)**

ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	Cb	TENS	YIELD	ELG	RED	BHN
														KPSI CVN@	KPSI 1ST	% 2ND	% 3RD	AVG
BODY CUERPO	D33	ASTMA-105N	0.195	0.764	0.019	0.022	0.285	0.080	0.060	0.050	0.040	0.001		73.51	39.29	28	34	165
YOKE YUGO	D33	ASTMA-105N	0.195	0.764	0.019	0.022	0.285	0.080	0.060	0.050	0.040	0.001		73.51	39.29	28	34	165
YOKE YUGO	D32	ASTMA-105N	0.196	0.768	0.016	0.015	0.285	0.070	0.052	0.020	0.030	0.001		72.93	39.87	29	36	164

FAC10-21 REV "3"

CERTIFICADO POR: ASEGURAMIENTO DE CALIDAD  
 CERTIFIED BY: QUALITY ASSURANCE

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**Jessica Garcia**