



Industrial de Válvulas, S.A. de C.V.
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(Numero) Number **2195/2015**
 (Fecha) Date **28/07/2015**

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

(ACCORDING TO EN10204 TYPE 3.1)

ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS LAST EDITION:

(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PROBADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES ULTIMA EDICIÓN.)

- API 598 - VALVE INSPECTION AND TESTING
- API 599 - METAL PLUG VALVES - FLANGED, THREADED AND WELDING
- ANSI B16-10 - FACE TO FACE AND END TO END DIMENSIONS OF VALVES
- ANSI B16-34 - VALVES - FLANGED, THREADED AND WELDING ENDS
- MSS-SP61 - PRESSURE TESTING OF STEEL VALVES
- API 594 - CHECK VALVES FLANGED, LUG, WAFER AND BUTT WELDING

- API 6D - PIPELINE VALVES - GATE, PLUG, BALL AND CHECK
- API 600 - STEEL GATE VALVES, FLANGED AND WELDING ENDS
- ANSI B16-11 - FORGED FITTINGS, SOCKET - WELDING AND THREADED
- API 602 - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS

Part No. **BCSB056E08AAB830000C**
 (Código)
 Description **1/2" Fig. 950 S UT A105N, API TRIM No.8 830000**
 Descripción **FORGED STEEL GATE VALVE CLASS 800**
 (VALVULA COMPUERTA DE ACERO FORJADO CLASE 800)

VALVE WITH LOW EMISSION CONTROL (50 PPM'S MAX.) (VALVULA SUMINISTRADA CON CONTROL DE BAJAS EMISIONES FUGITIVAS (50 PPM'S MAX.))

| PRESSURE TEST (PRUEBAS DE PRESION) | SHELL (CASCO) | BACK (SEAL) | SIDE (LADO) | |
|---------------------------------------|------------------|----------------|-------------|----|
| | | | 1 | 2 |
| HYDROSTATIC (PSI) (HIDROSTATICA) | 2975 | 2975 | NA | NA |
| PNEUMATIC (PSI) (NEUMATICA) | | | 80 | 80 |

Invoice(Factura) **A56460** Item(Partida) **2**
 Qty(Cantidad) **100**

MECHANICAL TEST (PROP. MECANICAS)

CHEMICAL COMPOSITION (%) COMPOSICIÓN QUIMICA (%)

| ITEM (PARTE) | HEAT No. (COLADA) | MATERIAL (ASTM) | CHEMICAL COMPOSITION (%) | | | | | | | | | | | TENS | YIELD | ELG | RED | BHN | | |
|-----------------|----------------------|--|--------------------------|-------|-------|-------|-------|-------|-------|-------|-------|-------|----|--------------|-------------|----------|----------|-----|----|-----|
| | | | C | Mn | P | S | Si | Ni | Cr | Mo | Cu | V | Cb | KPSI CVN@ | KPSI 1ST | % 2ND | % 3RD | AVG | | |
| BODY CUERPO | BCG | ASTM A-105N Normalized (Normalizado a) 920 °C | 0.200 | 0.760 | 0.021 | 0.019 | 0.200 | 0.010 | 0.040 | 0.052 | 0.040 | 0.030 | | | | 84.83 | 61.63 | 38 | 65 | 155 |
| BODY CUERPO | CAV | ASTM A-105N Normalized (Normalizado a) 920 °C | 0.230 | 0.810 | 0.018 | 0.007 | 0.240 | 0.050 | 0.050 | 0.100 | 0.220 | 0.010 | | | | 76.12 | 50.75 | 32 | 54 | 170 |
| BODY CUERPO | CCN | ASTM A-105N Normalized (Normalizado a) 920 °C | 0.190 | 0.790 | 0.015 | 0.009 | 0.200 | 0.030 | 0.041 | 0.090 | 0.050 | 0.029 | | | | 75.40 | 52.20 | 30 | 72 | 152 |
| YOKE YUGO | BCF | ASTM A-105N Normalized (Normalizado a) 920 °C | 0.200 | 0.920 | 0.011 | 0.009 | 0.220 | 0.052 | 0.110 | 0.055 | 0.050 | 0.021 | | | | 78.30 | 54.38 | 33 | 52 | 160 |

CERTIFICADO POR:
ASEGURAMIENTO DE

CERTIFIED BY:
QUALITY ASSURANCE

Yolanda Ponciano